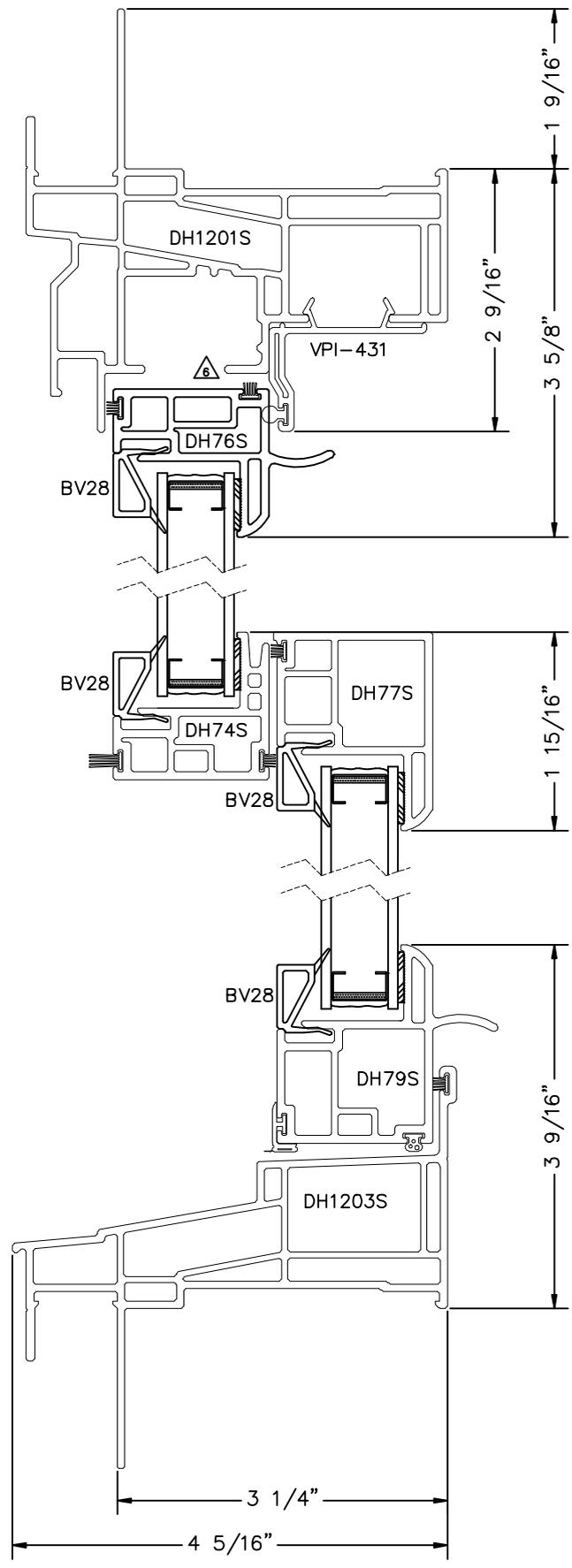


1

2

REV. #:	REVISIONS:	REVISED BY:	DATE:
2	UPDATED BV28 GLAZING BEAD PROFILE.	T.D.D.	04/01/08
3	CORRECTED STEEL REINFORCEMENT IN LOCK RAIL.	T.D.D.	03/13/09
4	ADDED RE0105, RE0107, RE0108 FG REINF.	EDE	07/17/09
5	REMOVED STORMBREAKER 100VL FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	09/22/10
6	REPLACED 32007 WITH .250 FIN SEAL.	J.B.E.	11/15/12



B

A

B

A

		SIZE: DRAWING NO.: A AS0217 REV: 6
1 Cochran Avenue Pennsylvania, WV 26415		DRAWN BY: DATE: T.D.D. 12/13/06 CHECKED BY: DATE: APPROVD BY: DATE:
SCALE: FIT	SHEET: 1 of 1	
SERIES: 5500 DOUBLE HUNG (FIN & J FRAME)		
TITLE: VERTICAL ASSEMBLY		

Dimensional Tolerances Unless Otherwise Specified:	
Decimals	Angles
.X ± .03	0° ± 30 min.
.XX ± .01	
.XXX ± .005	

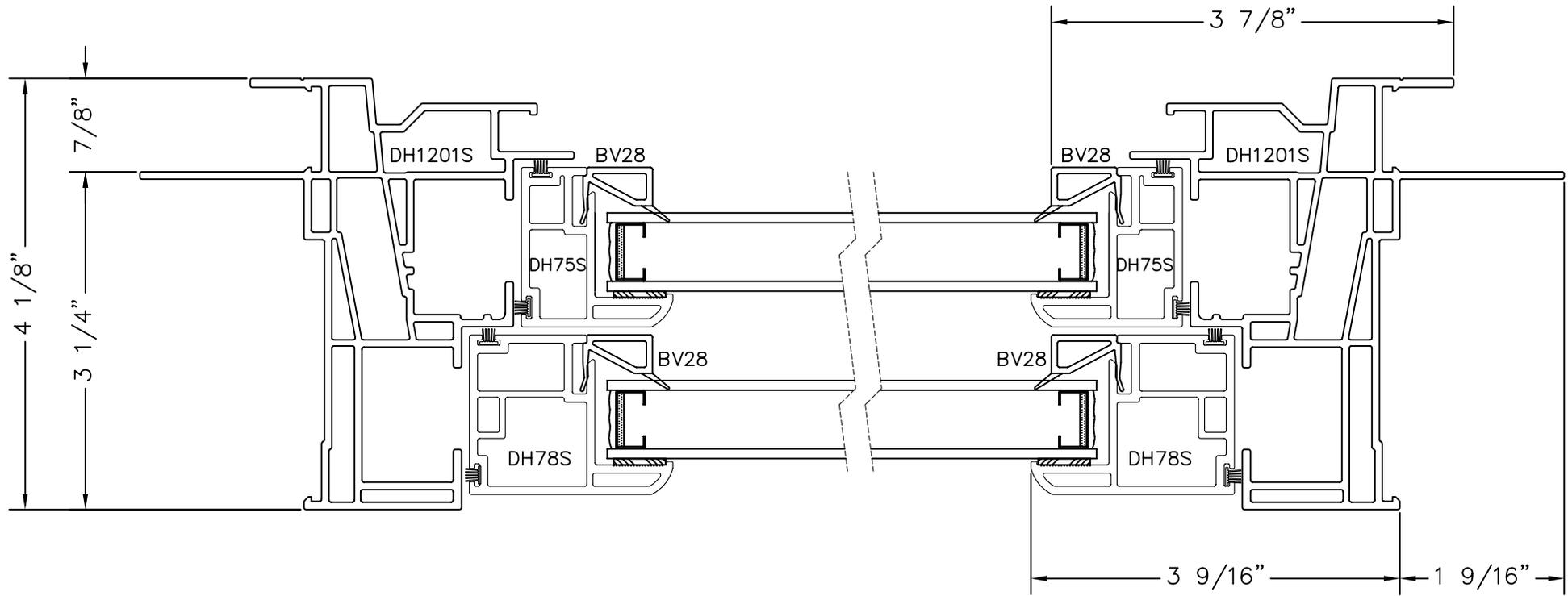
MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	AREA:
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

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2

1

REV. #:	REVISIONS:	REVISED BY:	DATE:
1	UPDATED BV28 GLAZING BEAD PROFILE.	T.D.D.	04/01/08
2	REMOVED STORMBREAKER 100VL FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	09/22/10
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FILE: AS0218

MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	AREA:
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

**Dimensional Tolerances Unless Otherwise Specified**

Decimals	Angles
.X ± .03	0° ± 30 min.
.XX ± .01	
.XXX ± .005	



SIZE: A	DRAWING NO.: AS0218	REV.: 2
DRAWN BY: T.D.D.	DATE: 12/13/06	
CHECKED BY:	DATE:	
APPR'VD BY:	DATE:	
SCALE: FIT	SHEET: 1 of 1	
SERIES: 5500 DOUBLE HUNG (FIN & J FRAME)		
TITLE: HORIZONTAL ASSEMBLY		