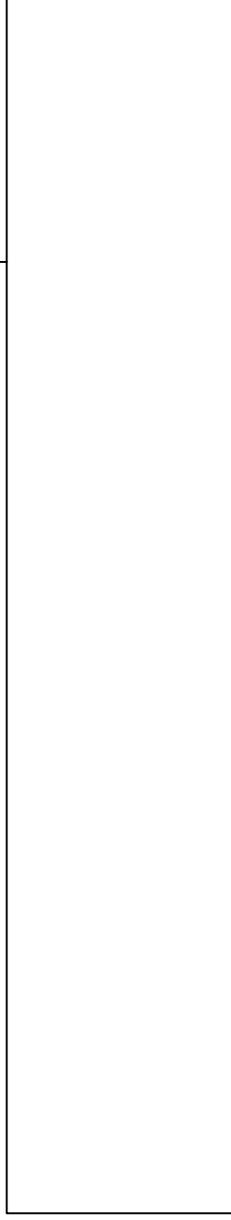


1

2

REV. #	REVISIONS:	REVISED BY:	DATE:
1	REPLACED RE0044 ALUMINUM WITH 56110.	T.D.D.	06/19/07
2	UPDATED BV28 GLAZING BEAD PROFILE.	T.D.D.	04/01/08
3	ADDED RE0105, RE0107, RE0108 FG REINF.	EDE	07/17/09
4	REMOVED STORMBREAKER 100VL FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	09/22/10
5	REPLACED 32007 BULB WITH .250 FIN SEAL.	J.B.E.	11/16/12



B

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**MATERIAL:**

RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	AREA:
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

**Dimensional Tolerances Unless Otherwise Specified:**

Decimals	Angles
.X ± .03	0° ± 30 min.
.XX ± .01	
.XXX ± .005	

**SIMONTON WINDOWS**  
 1 Cochran Avenue  
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SIZE: DRAWING NO.: A AS0220 REV.: 5  
 DRAWN BY: DATE: T.D.D. 12/29/06  
 CHECKED BY: DATE:  
 APPROVD BY: DATE:  
 SHEET: 1 of 1  
 SCALE: FIT  
 SERIES: 5500 DOUBLE HUNG (FLANGE FRAME)  
 TITLE: VERTICAL ASSEMBLY

B

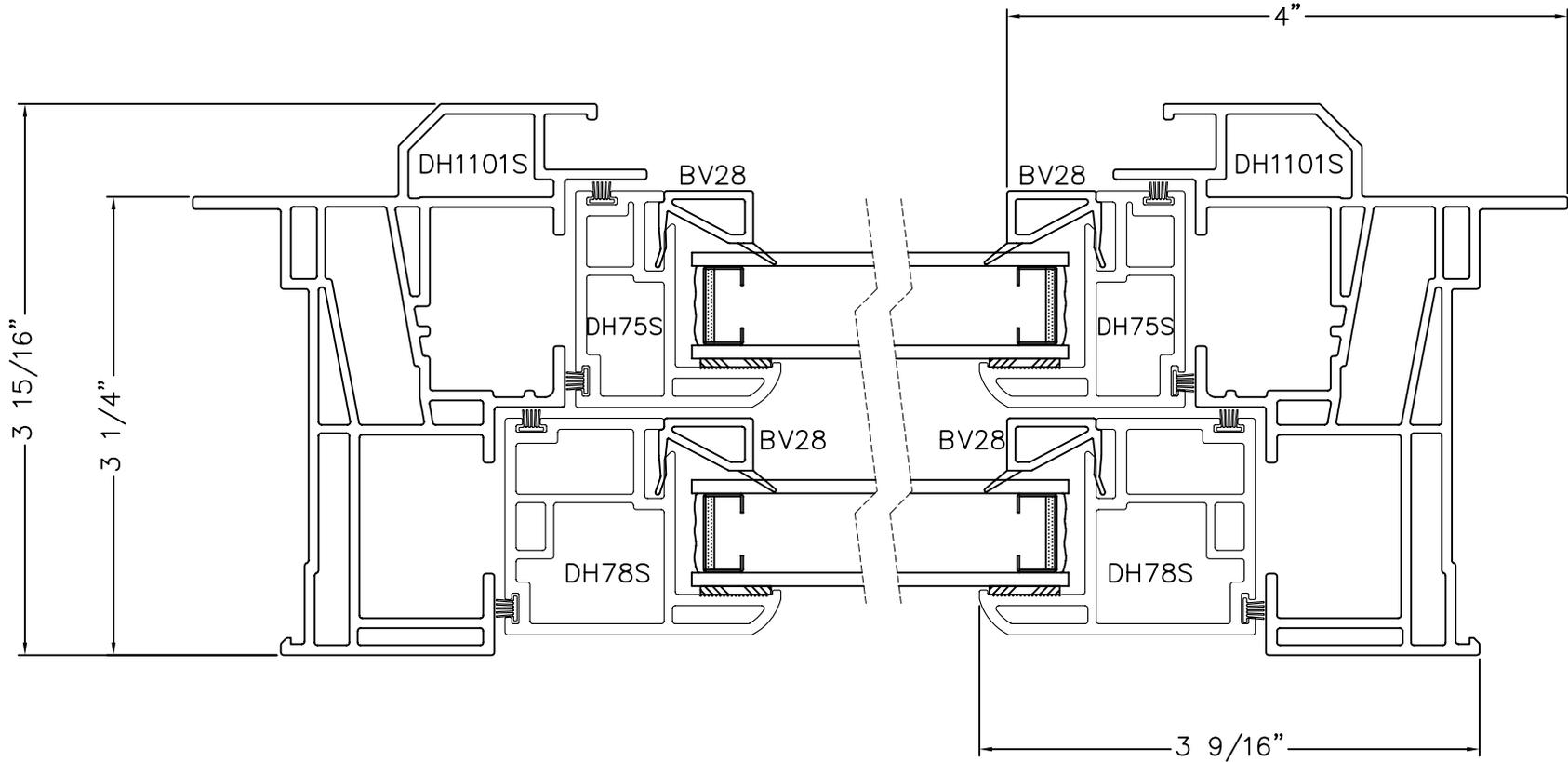
A

1

2

A

REV. #:	REVISIONS:	REVISED BY:	DATE:
1	UPDATED BV28 GLAZING BEAD PROFILE.	T.D.D.	04/01/08
2	REMOVED STORMBREAKER 100VL FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	09/22/10
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FILE: AS0221

MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	AREA:
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

**Dimensional Tolerances Unless Otherwise Specified**

Decimals	Angles
.X ± .03	0° ± 30 min.
.XX ± .01	
.XXX ± .005	

**SIMONTON**  
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1 Cochrane Avenue  
Pennsboro, WV 26415

SIZE: A	DRAWING NO.: AS0221	REV.: 2
DRAWN BY: T.D.D.	DATE: 12/29/06	
CHECKED BY:	DATE:	
APPR'VD BY:	DATE:	
SCALE: FIT	SHEET: 1 of 1	
SERIES: 5500 DOUBLE HUNG (FLANGE FRAME)		
TITLE: HORIZONTAL ASSEMBLY		