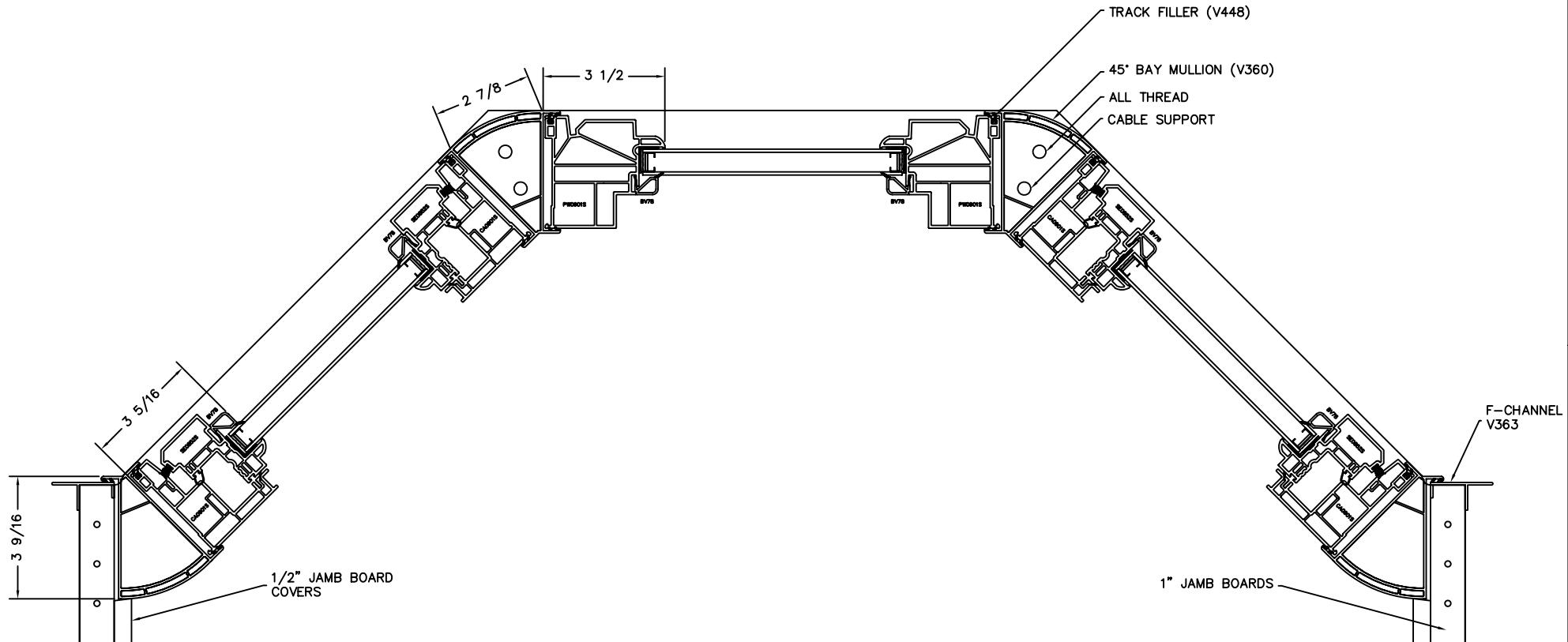


REV. #:	REVISIONS:	REVISED BY:	DATE:
1	FIRST PROPOSAL	JDD	10/19/05
2	ADDED GRAND ESTATES PREMIUM PLUS TO THE SERIES IN THE TITLE BLOCK.	T.D.D.	03/24/09
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**DISCLOSURE STATEMENT**

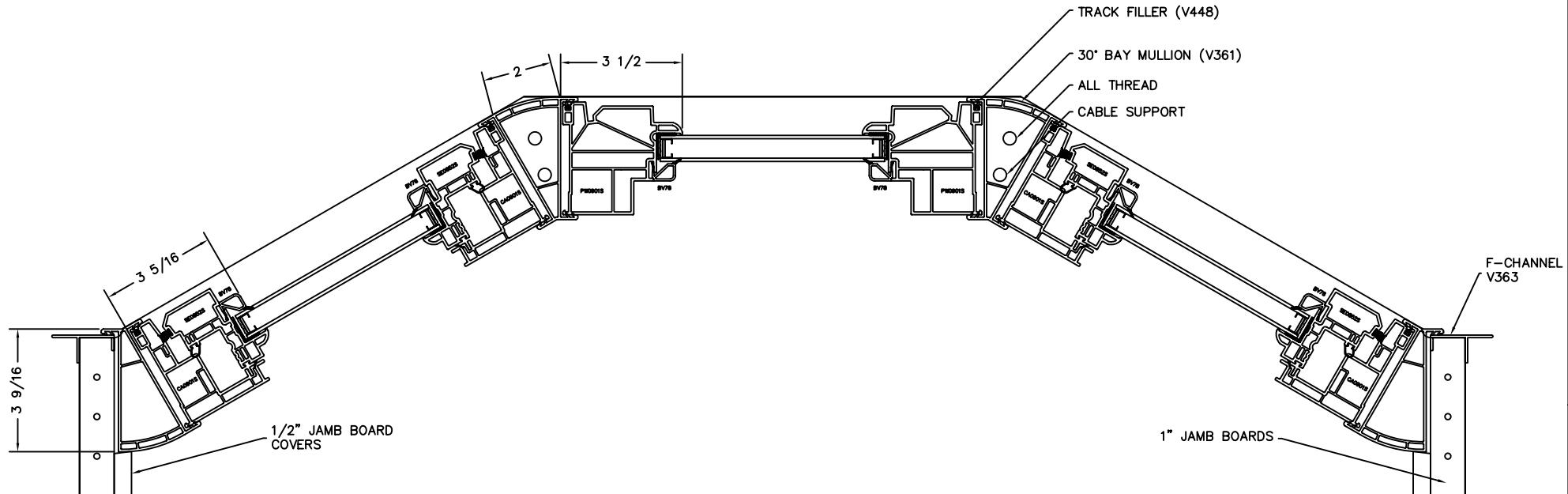
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**MATERIAL:**
**RMS FINISH:** 
**EXCEPT AS NOTED** 
**ALLOY & TEMPER:** 
**WEIGHT:** 
**SURFACE AREA:** 
**FINISH TREATMENT:** 
**Dimensional Tolerances  
Unless Otherwise Specified**
**DECIMALS** 
**ANGLES** 
**.X ± .03** 
**.XX ± .01** 
**± 1 Degree** 
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**A** **AS0121** **2**
**DRAWN BY:**  **DATE:** 
**JDD** **10/19/05**
**CHECKED BY:**  **DATE:** 
**SCALE:**  **SHEET:**  **APPRV'D BY:** 
**FIT** **1 of 1** **DATE:** 
**SERIES:** 
**5500, 9800, G.E. PREMIUM PLUS CM/NH - 45° BAY**
**TITLE:** 
**HORIZONTAL ASSEMBLY DRAWING**

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FILE: AS0122	

MATERIAL:	
RMS FINISH:	
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ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

Dimensional Tolerances  
Unless Otherwise Specified

Decimals      Angles

.X ± .03

.XX ± .01

± 1 Degree

.XXX ± .005

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SIZE: DRAWING NO.: REV.:

A AS0122 2

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SCALE: SHEET: APPRV'D BY: DATE:

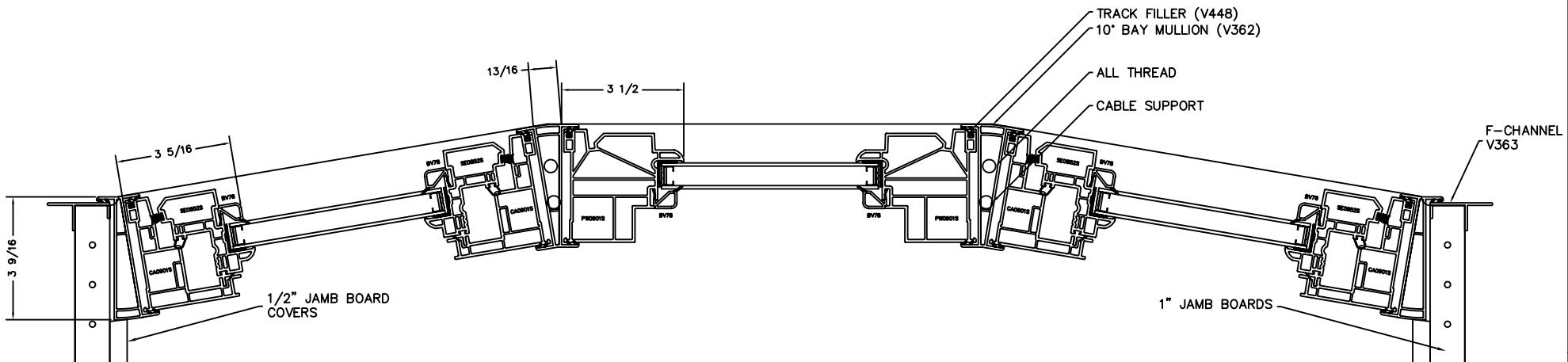
FIT 1 of 1

SERIES: 5500, 9800, G.E. PREMIUM PLUS CM/NH - 30° BAY

TITLE: HORIZONTAL ASSEMBLY DRAWING

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MATERIAL:	
RMS FINISH:	
EXCEPT AS NOTED	
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

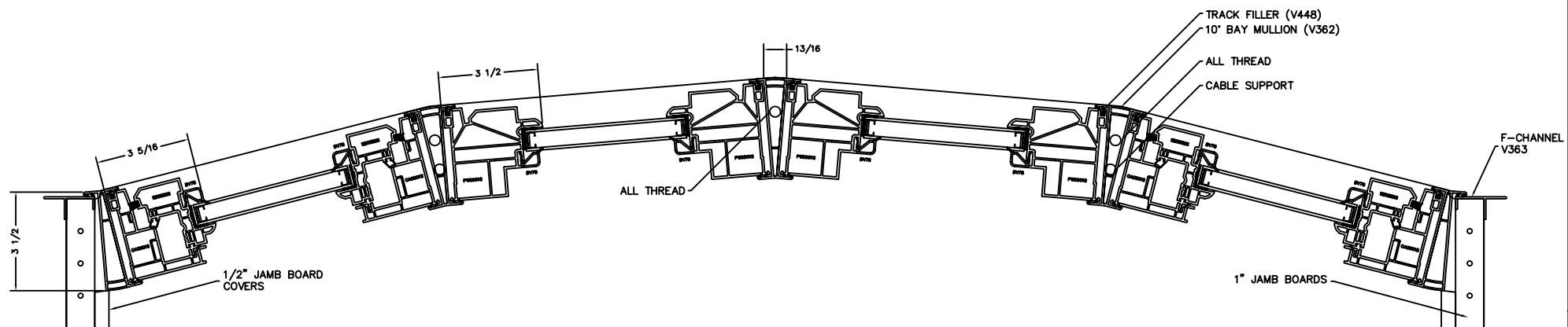
Dimensional Tolerances  
Unless Otherwise Specified

Decimals	Angles
.X ± .03	
.XX ± .01	± 1 Degree
.XXX ± .005	

 <b>SIMONTON®</b> W I N D O W S	SIZE:	DRAWING NO.:	REV.:
	A	AS0123	2
DRAWN BY:	DATE:		
JDD	10/19/05		
CHECKED BY:	DATE:		
SCALE:	SHEET:	APPRV'D BY:	DATE:
FIT	1 of 1		
SERIES:			
5500, 9800, G.E. PREMIUM PLUS CM/NH			
— 10" 3-LITE BOW			
TITLE:			
HORIZONTAL ASSEMBLY DRAWING			

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FILE: AS0124

MATERIAL:	
RMS FINISH:	
EXCEPT AS NOTED	
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

Dimensional Tolerances  
Unless Otherwise Specified

Decimals Angles

 $.X \pm .03$  $.XX \pm .01$  $\pm 1$  Degree $.XXX \pm .005$ 

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SCALE:	SHEET:	APPRV'D BY:	DATE:	
	FIT	1 of 1		
SERIES:				
5500, 9800, G.E. PREMIUM PLUS CM/NH - 10° 4-LITE BOW				
TITLE:	HORIZONTAL ASSEMBLY DRAWING			