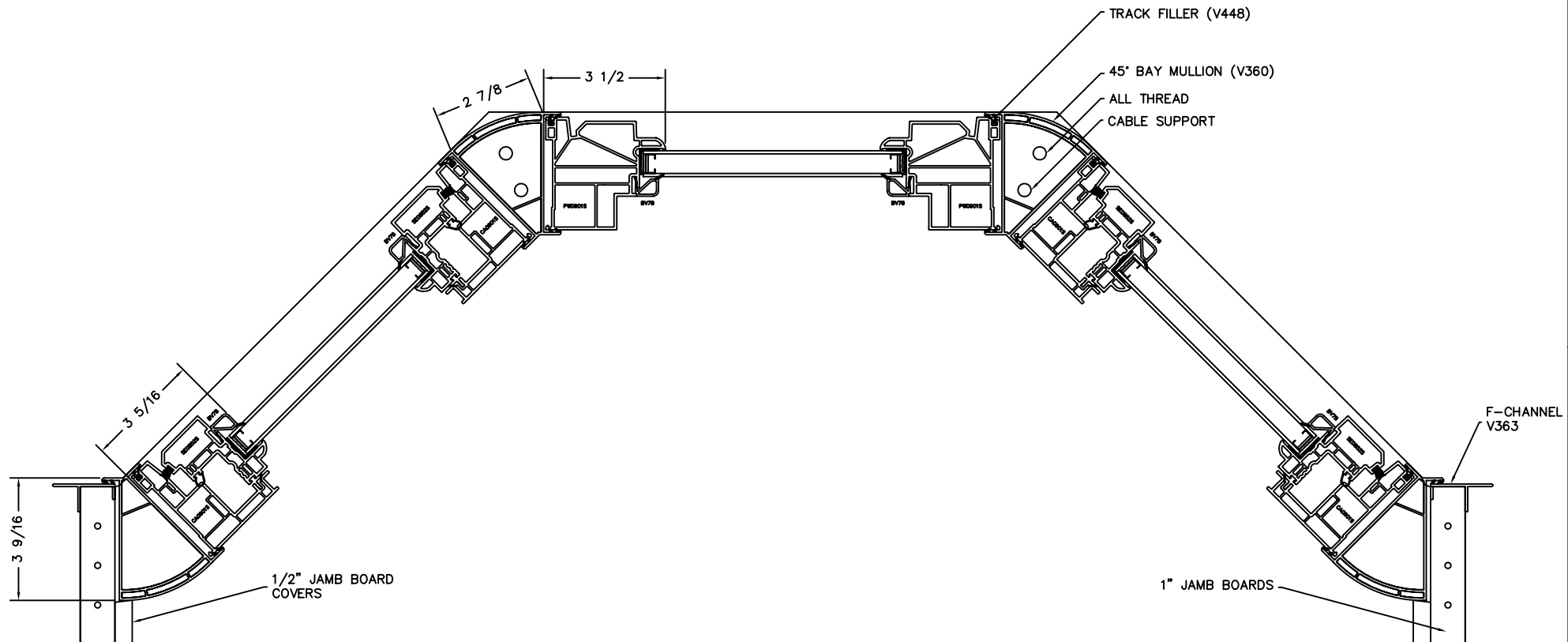


REV. #	REVISIONS:	REVISED BY:	DATE:
1	FIRST PROPOSAL	JDD	10/19/05
2	ADDED GRAND ESTATES PREMIUM PLUS TO THE SERIES IN THE TITLE BLOCK.	T.D.D.	03/24/09
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FILE: AS0121

#### MATERIAL:

RMS FINISH:

EXCEPT AS NOTED

ALLOY & TEMPER:

WEIGHT:

VOLUME:

SURFACE AREA:

PERIMETER:

FINISH TREATMENT:

Dimensional Tolerances  
Unless Otherwise Specified

Decimals Angles

.X ± .03

.XX ± .01 ± 1 Degree

.XXX ± .005



1 Cochrane Avenue  
Pennsboro, WV 26415

SCALE: FIT

SHEET: 1 of 1

SERIES: 5500, 9800, G.E. PREMIUM PLUS CM/NH - 45° BAY

TITLE: HORIZONTAL ASSEMBLY DRAWING

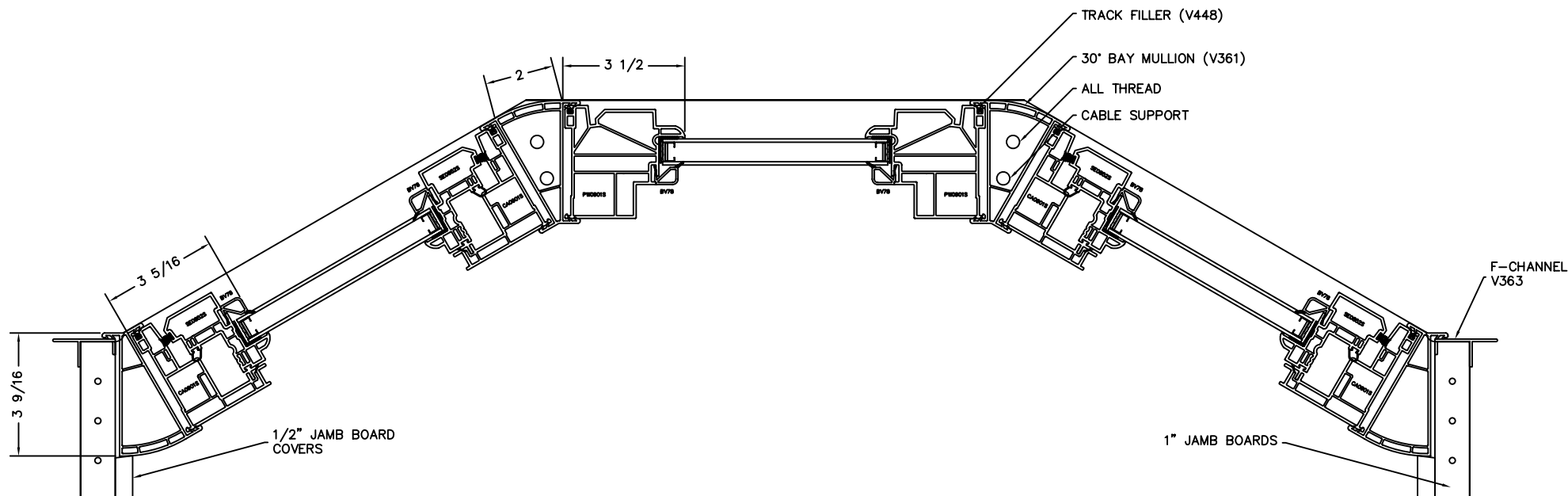
SIZE: DRAWING NO.: REV.:  
A AS0121 2

DRAWN BY: DATE:  
JDD 10/19/05

CHECKED BY: DATE:

APPR'VD BY: DATE:

REV. #	REVISIONS:	REVISED BY:	DATE:
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FILE: AS0122

#### MATERIAL:

RMS FINISH:

EXCEPT AS NOTED

ALLOY & TEMPER:

WEIGHT:

VOLUME:

SURFACE AREA:

PERIMETER:

FINISH TREATMENT:

Dimensional Tolerances  
Unless Otherwise Specified

Decimals Angles

.X ± .03

.XX ± .01 ± 1 Degree

.XXX ± .005



1 Cochrane Avenue  
Pennsboro, WV 26415

SIZE: DRAWING NO.:

A AS0122

REV.:

2

DRAWN BY:

JDD

DATE:

10/19/05

CHECKED BY:

DATE:

SCALE:

FIT

SHEET:

1 of 1

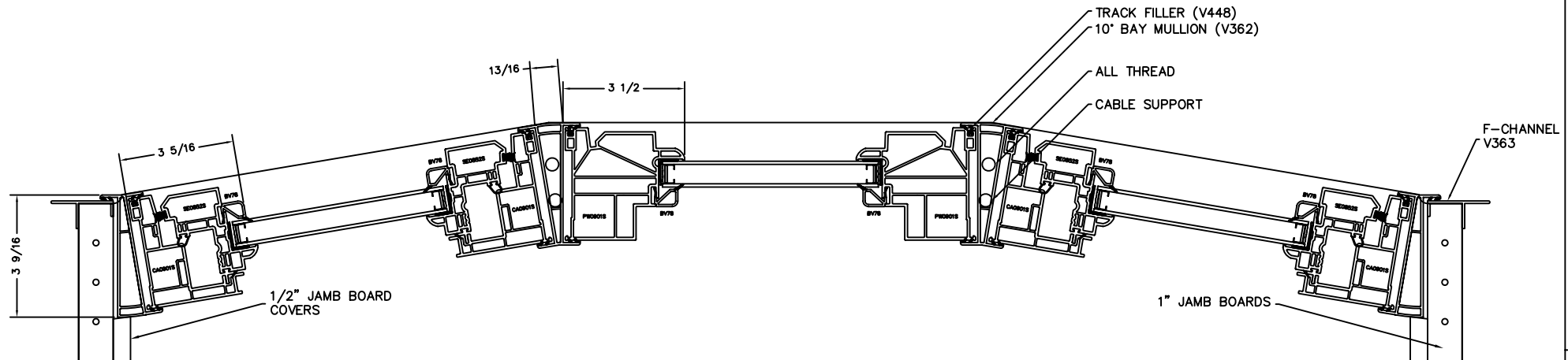
SERIES:

5500, 9800, G.E. PREMIUM PLUS CM/NH - 30° BAY

TITLE:

HORIZONTAL ASSEMBLY DRAWING

REV. #:	REVISIONS:	REVISED BY:	DATE:
1	FIRST PROPOSAL	JDD	10/18/05
2	ADDED GRAND ESTATES PREMIUM PLUS TO THE SERIES IN THE TITLE BLOCK.	T.D.D.	03/24/09
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FILE: AS0123

MATERIAL:
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RMS FINISH:

EXCEPT AS NOTED

ALLOY &amp; TEMPER:

WEIGHT:

VOLUME:	
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SURFACE AREA:

PERIMETER:

**FINISH TREATMENT:**

Dimensional Tolerances  
Unless Otherwise Specified

Decimals	Angles
0.0001	$3.6 \times 10^{-5}$
0.001	$3.6 \times 10^{-4}$
0.01	$3.6 \times 10^{-3}$
0.1	$3.6 \times 10^{-2}$
1	$3.6 \times 10^{-1}$
10	$3.6$
100	$36$
1000	$360$
10000	$3600$
100000	$36000$
1000000	$360000$
10000000	$3600000$
100000000	$36000000$
1000000000	$360000000$
10000000000	$3600000000$
100000000000	$36000000000$
1000000000000	$360000000000$
10000000000000	$3600000000000$
100000000000000	$36000000000000$
1000000000000000	$360000000000000$
10000000000000000	$3600000000000000$
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1000000000000000000	$360000000000000000$
10000000000000000000	$3600000000000000000$
100000000000000000000	$36000000000000000000$
1000000000000000000000	$360000000000000000000$
10000000000000000000000	$3600000000000000000000$
100000000000000000000000	$36000000000000000000000$
1000000000000000000000000	$360000000000000000000000$
10000000000000000000000000	$3600000000000000000000000$
100000000000000000000000000	$36000000000000000000000000$
1000000000000000000000000000	$360000000000000000000000000$
10000000000000000000000000000	$3600000000000000000000000000$
100000000000000000000000000000	$36000000000000000000000000000$
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100000000000000000000000000000000	$36000000000000000000000000000000$
1000000000000000000000000000000000	$360000000000000000000000000000000$
10000000000000000000000000000000000	$3600000000000000000000000000000000$
100000000000000000000000000000000000	$36000000000000000000000000000000000$
1000000000000000000000000000000000000	$360000000000000000000000000000000000$
10000000000000000000000000000000000000	$3600000000000000000000000000000000000$
100000000000000000000000000000000000000	$36000000000000000000000000000000000000$
1000000000000000000000000000000000000000	$360000000000000000000000000000000000000$
100	$3600000000000000000000000000000000000000$
1000	$36000000000000000000000000000000000000000$
100	$3600$
1000	$36000$
100	$3600$
1000	$36000$
100	$3600$
1000	$36000$
100	$3600$
1000	$36000$
100	$3600$
1000	$36000$

$$.X \pm .03$$

.XX ± .01      ± 1 Degree

.XXX ± .005



1 Cochrane Avenue  
Pennsboro, WV 26415

SCALE:	FIT
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SHEET:	1 of 1
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SERIES:	5500, 9800, G.E. PREMIUM PLUS CM/NH - 10' 3-LITE BOW
TITLE:	

HORIZONTAL ASSEMBLY DRAWING

SIZE:	DRAWING NO.:	REV.:
A	AS0123	2

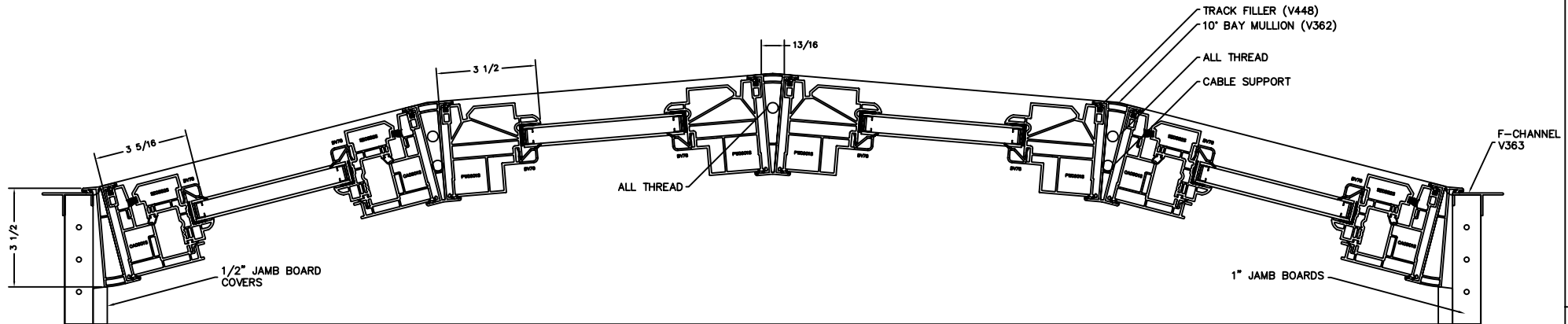
DRAWN BY: JDD	DATE: 10/19/05
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FILE: AS0124

#### MATERIAL:

RMS FINISH:

EXCEPT AS NOTED

ALLOY & TEMPER:

WEIGHT:

VOLUME:

SURFACE AREA:

PERIMETER:

FINISH TREATMENT:

Dimensional Tolerances  
Unless Otherwise Specified

Decimals Angles

.X ± .03

.XX ± .01 ± 1 Degree

.XXX ± .005



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WINDOWS

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A AS0124

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DATE:

SCALE:

FIT

SHEET:

1 of 1

SERIES:

5500, 9800, G.E. PREMIUM PLUS CM/NH - 10' 4-LITE BOW

TITLE:

HORIZONTAL ASSEMBLY DRAWING