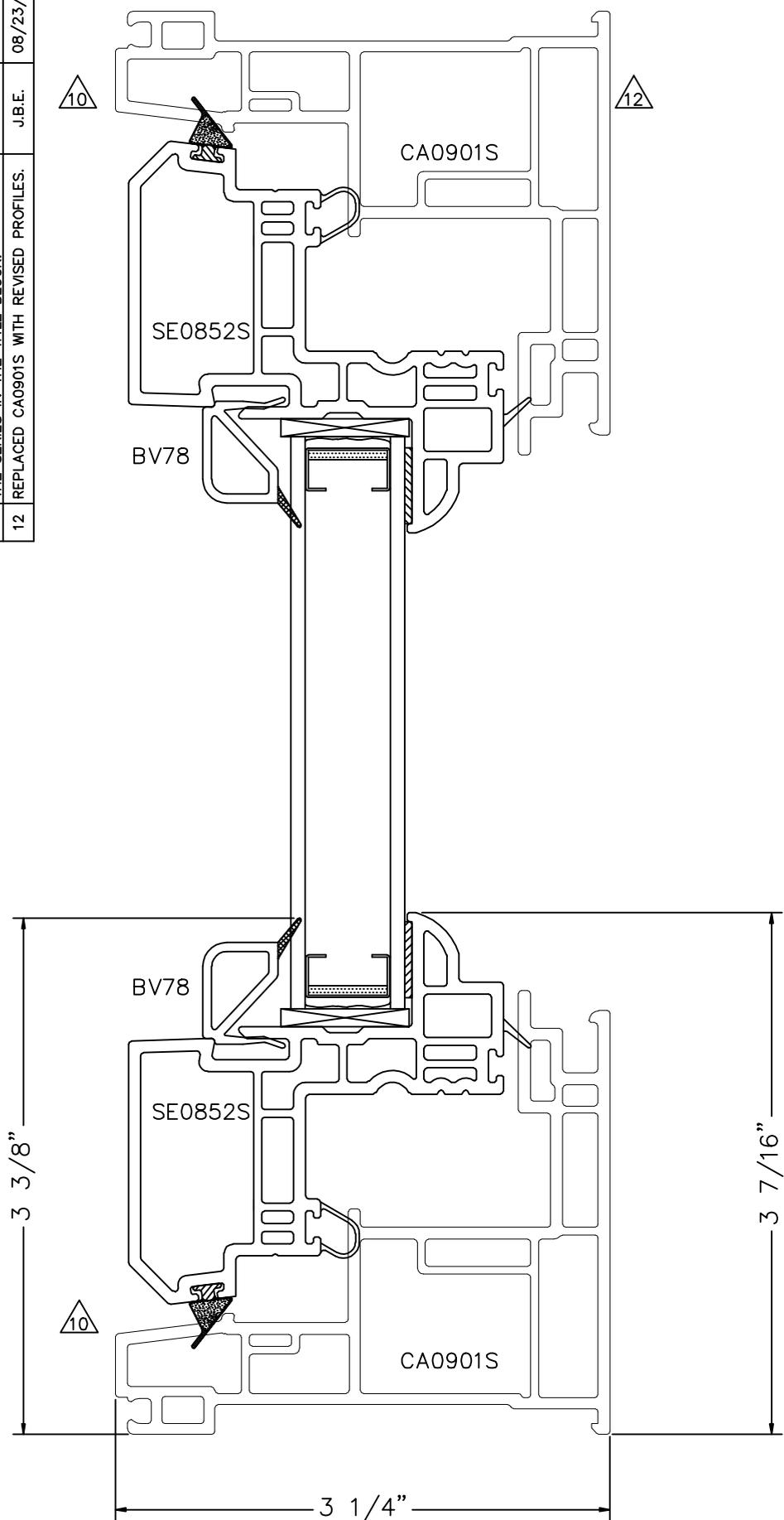


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| REV. #: | REVISIONS: | REVISED BY: | DATE: |
|---------|--|-------------|----------|
| 8 | UPDATED SERIES IN TITLE BLOCK. | T.D.D. | 01/26/05 |
| 9 | REMOVED 4500 AND 7500 FROM THE TITLE BLOCK. | T.D.D. | 09/17/07 |
| 10 | CHANGED EXTERIOR WS. | B.L.Z. | 07/23/08 |
| 11 | ADDED GRAND ESTATES PREMIUM PLUS TO THE SERIES IN THE TITLE BLOCK. | T.D.D. | 08/22/08 |
| 12 | REPLACED CA0901S WITH REVISED PROFILES. | J.B.E. | 08/23/12 |



SIMONTON
 W I N D O W S
 1 Cochran Avenue
 Pennsylvania, WV 26415

SIZE: DRAWING NO.: REV.:
 A 1664 12

DRAWN BY: DATE:
 R.T.W. 06/08/99

CHECKED BY: DATE:

SCALE: FIT SHEET: 1 of 1 APPROVD BY: DATE:

SERIES: 5500, 9400, 9800, G.E. PREM. PLUS - CS & AW

TITLE: VERTICAL & HORIZONTAL ASSEMBLY DRAWING

Dimensional Tolerances Unless Otherwise Specified:

Decimals Angles
 .X ± .03
 .XX ± .01
 .XXX ± .005

MATERIAL:

| | |
|-------------------|-----------------|
| RMS FINISH: | EXCEPT AS NOTED |
| ALLOY & TEMPER: | |
| WEIGHT: | VOLUME: |
| SURFACE AREA: | PERIMETER: |
| FINISH TREATMENT: | |

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FILE: 1664

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