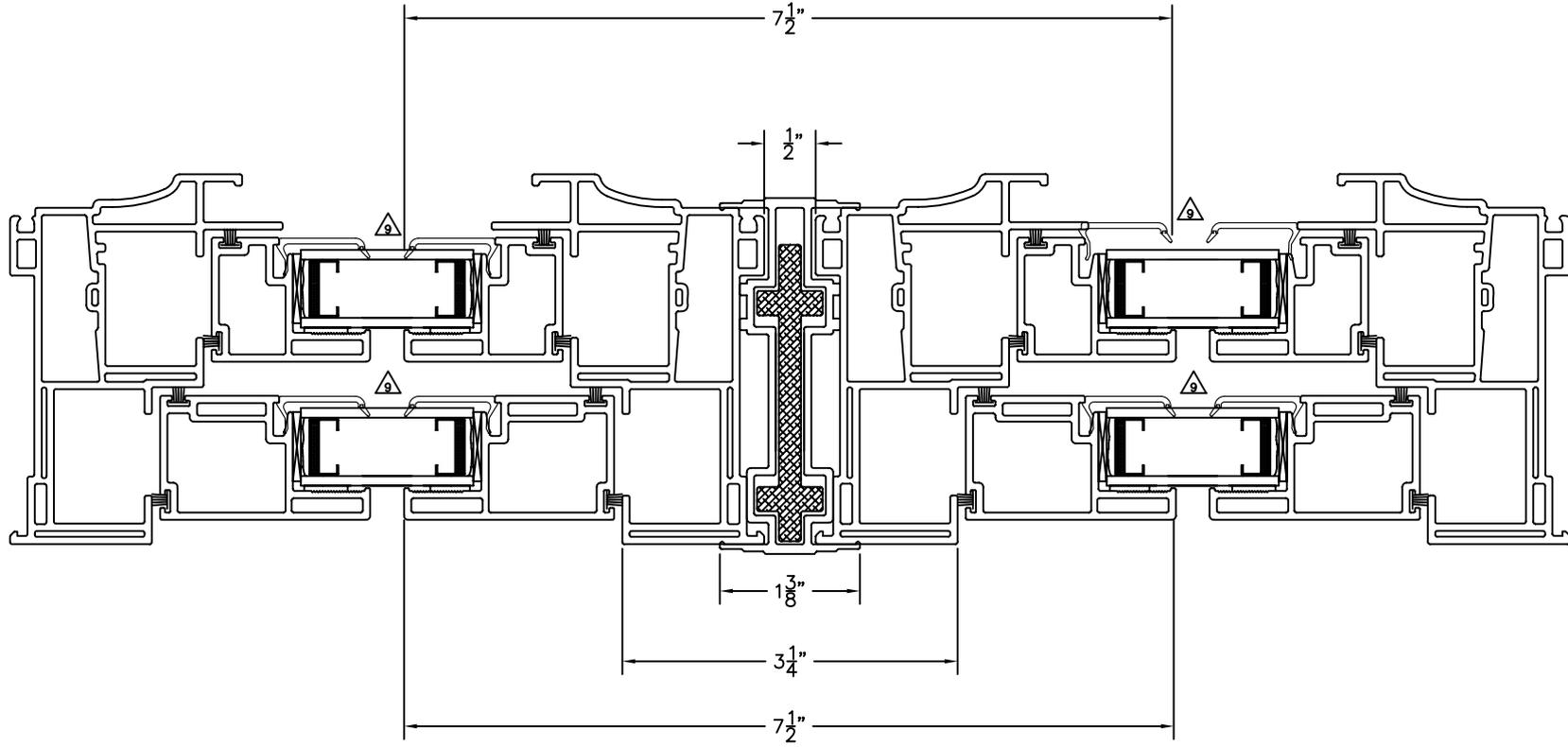


REV. #	REVISIONS:	REVISED BY:	DATE:
5	ADDED 7300 TO THE TITLE BLOCK.	J.D.D.	08/21/01
6	ADDED 9400 TO THE TITLE BLOCK.	C.D.L.	08/08/02
7	REPLACED SASH.	T.D.D.	07/08/05
8	ADDED 5050, 6100, 9400, PB, GR. EST. & GR. EST. PLUS TO SERIES IN THE TITLE BLOCK.	T.D.D.	08/20/08
9	Replaced the V551 glazing bead with V612-4.	RTW	06/25/12



### HORIZONTAL ASSEMBLY

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FILE: 1568

MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

**Dimensional Tolerances Unless Otherwise Specified**

Decimals	Angles
.X ± .03	0° ± 30 min.
.XX ± .01	
.XXX ± .005	



SIZE: A	DRAWING NO.: 1568	REV.: 9
DRAWN BY: G.L.S.	DATE: 01/18/99	
CHECKED BY:	DATE:	
APPRVD BY:	DATE:	

SCALE: FIT SHEET: 1 of 1

SERIES: 5050, 53, 61, 94, PB, PUG, GR. EST., G.E. PLUS - DH  
TITLE: REINFORCED MULLION HORIZONTAL ASSEMBLY