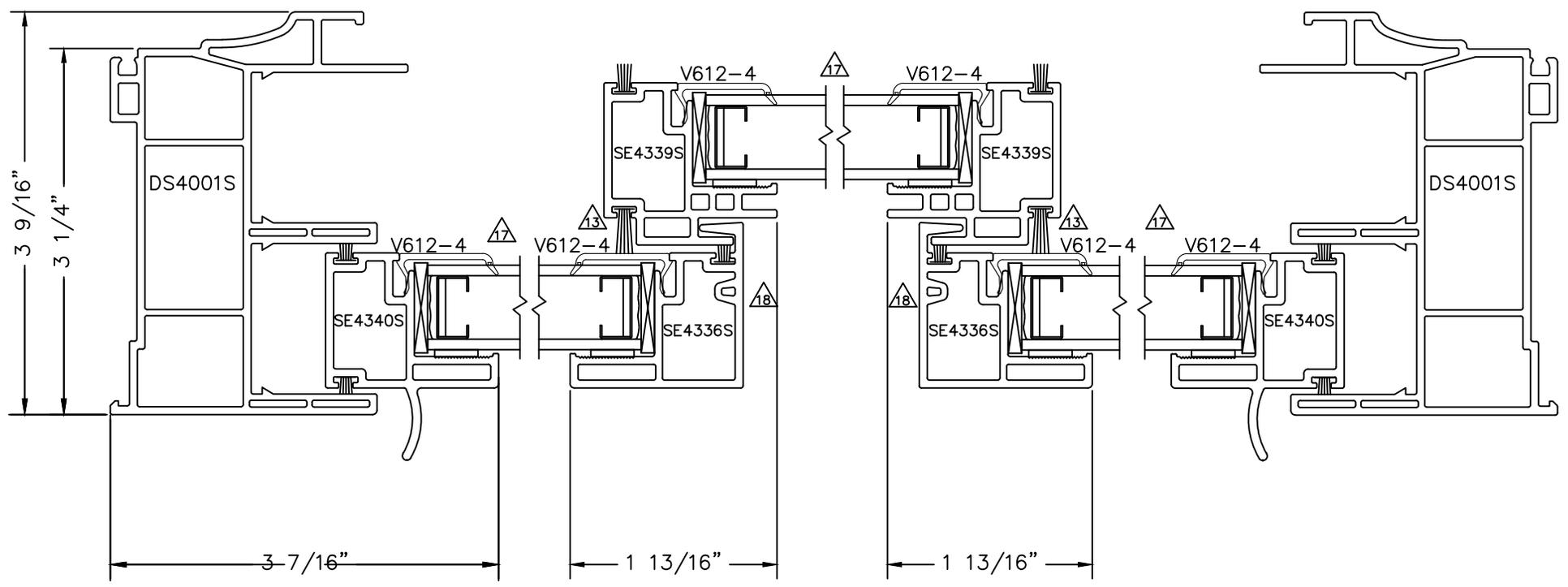


| REV. #: | REVISIONS: | REVISED BY: | DATE: |
|---------|--|-------------|----------|
| 14 | REMOVED 4500 AND 7300 FROM THE TITLE BLOCK. | T.D.D. | 09/14/07 |
| 15 | ADDED "GRAND ESTATES" & "GRAND ESTATES PLUS" TO THE SERIES IN THE TITLE BLOCK. | T.D.D. | 08/21/08 |
| 16 | UPDATED FRAME PROFILE DS4001S. | T.D.D. | 11/01/10 |
| 17 | Replaced V551 with V612-4 glazing bead. | RTW | 09/04/12 |
| 18 | Changed screw boss on profile SE4336S. | B.H. | 05/03/17 |



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FILE: 0937

| | |
|-------------------|-----------------|
| MATERIAL: | |
| RMS FINISH: | EXCEPT AS NOTED |
| ALLOY & TEMPER: | |
| WEIGHT: | VOLUME: |
| SURFACE AREA: | PERIMETER: |
| FINISH TREATMENT: | |

Dimensional Tolerances
 Unless Otherwise Specified

Decimals Angles

.X ± .03
 .XX ± .01
 .XXX ± .005

0° ± 30 min.

SIMONTON
 WINDOWS
 1 Cochrane Avenue
 Pennsboro, WV 26415

| | | |
|--|-------------------|--------------------|
| SIZE: A | DRAWING NO.: 0937 | REV.: 18 |
| DRAWN BY: P.S.B. | DATE: 09/02/97 | CHECKED BY: DATE: |
| SCALE: FIT | SHEET: 1 of 1 | APPR'V'D BY: DATE: |
| SERIES: 5050, 53, 61, 94, PB, PUG, G.E., G.E. PLUS - SL/EV | | |
| TITLE: HORIZONTAL ASSEMBLY DRAWING | | |