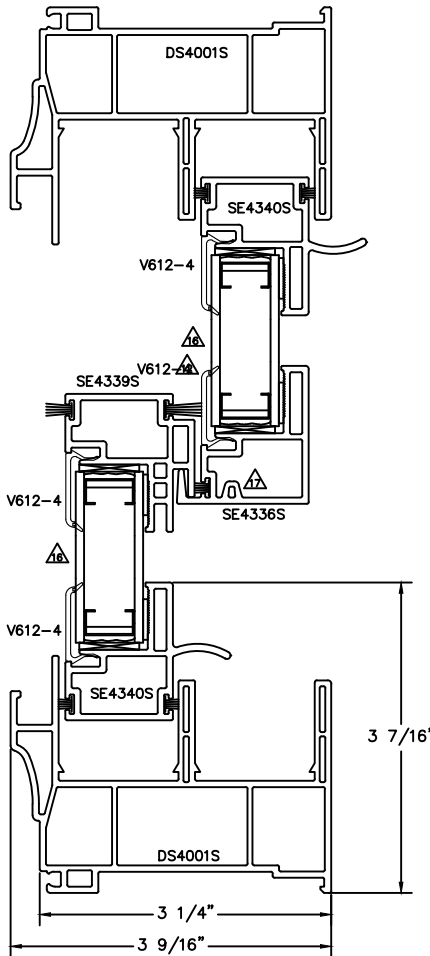
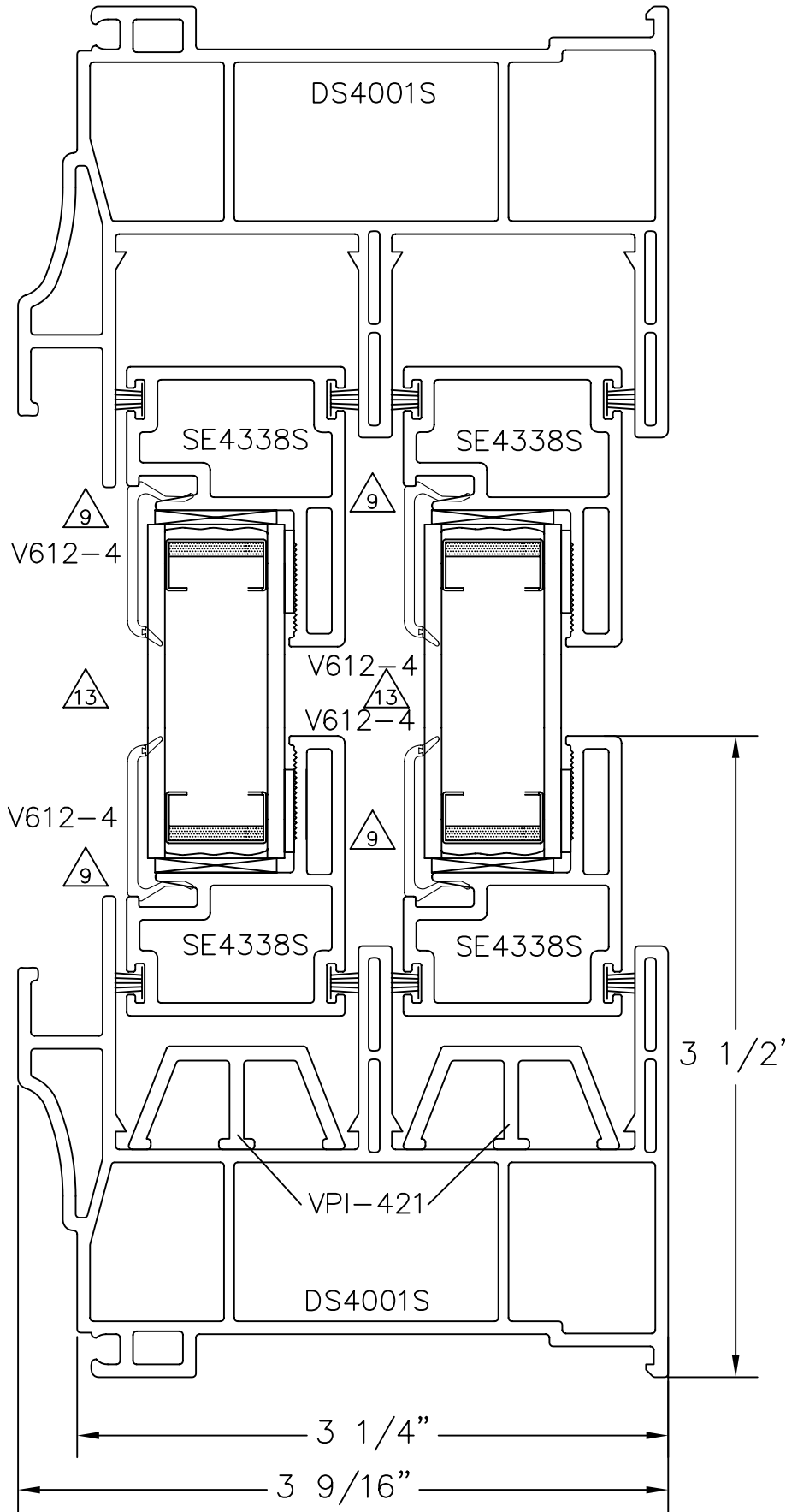


REV.	REVISIONS	REVISED BY:	DATE:
13	REMOVED 4500, 7500, AND 9200 FROM THE TITLE BLOCK	T.J.D.	09/14/07
14	ADDED "GRAND ESTATES" & "GRAND ESTATES ADDED TO THE ESTATES OF THE TITLE BLOCK"	T.J.D.	09/21/08
15	UPDATED FRAME PROFILE DS4001S	T.J.D.	11/01/10
16	Replaced V501 with V612-4 glazing bead.	RTW	09/04/12
17	Changed screw base in profile SE4336S.	B.H.	05/03/17



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Decimals	Angles												
.X ± .03	0° 30 min.												
.XX ± .01													
.XXX ± .005													
SCALE: FIT SHEET: 1 of 1 SERIES: 5050, 53, 61, 94, PB, PUG, G.E., G.E. PLUS - SL/EV TITLE: HORIZONTAL ASSEMBLY DRAWING		 SIMON TON® W I N D O W S 1 Cochran Avenue Pennsboro, WV 26415 DATE: 08/09/97 CHECKED BY: DATE: APPROVED BY: DATE:		SIZE/DRAWING NO.: NEW 17 DRAWN BY: A DATE: 06/07									

REV. #:	REVISIONS:	REVISED BY:	DATE:
9	UPDATE ENTIRE SASH SYSTEM	GLS	11-16-04
10	REMOVED 4500, 7300, AND 9200 FROM THE TITLE BLOCK.	T.D.D.	09/14/07
11	ADDED "GRAND ESTATES" & "GRAND ESTATES PLUS" TO THE SERIES IN THE TITLE BLOCK.	T.D.D.	08/21/08
12	UPDATED FRAME PROFILE DS4001S.	T.D.D.	11/01/10
13	Replaced V551 with V612-4 glazing bead.	RTW	09/04/12



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		SIMONTON® W I N D O W S 1 Cochrane Avenue Pennsboro, WV 26415		DRAWN BY: GLS DATE: 05/08/04
		SCALE: FIT SHEET: 1 of 1		CHECKED BY: DATE: APPR'D BY: DATE:
		SERIES: 5050, 5300, 6100, 9400, PRISM BRONZ, PRISM ULTRA GOLD, GRAND ESTATES, G.E. PLUS - SL/EV TITLE: Vertical Assembly Drawing		