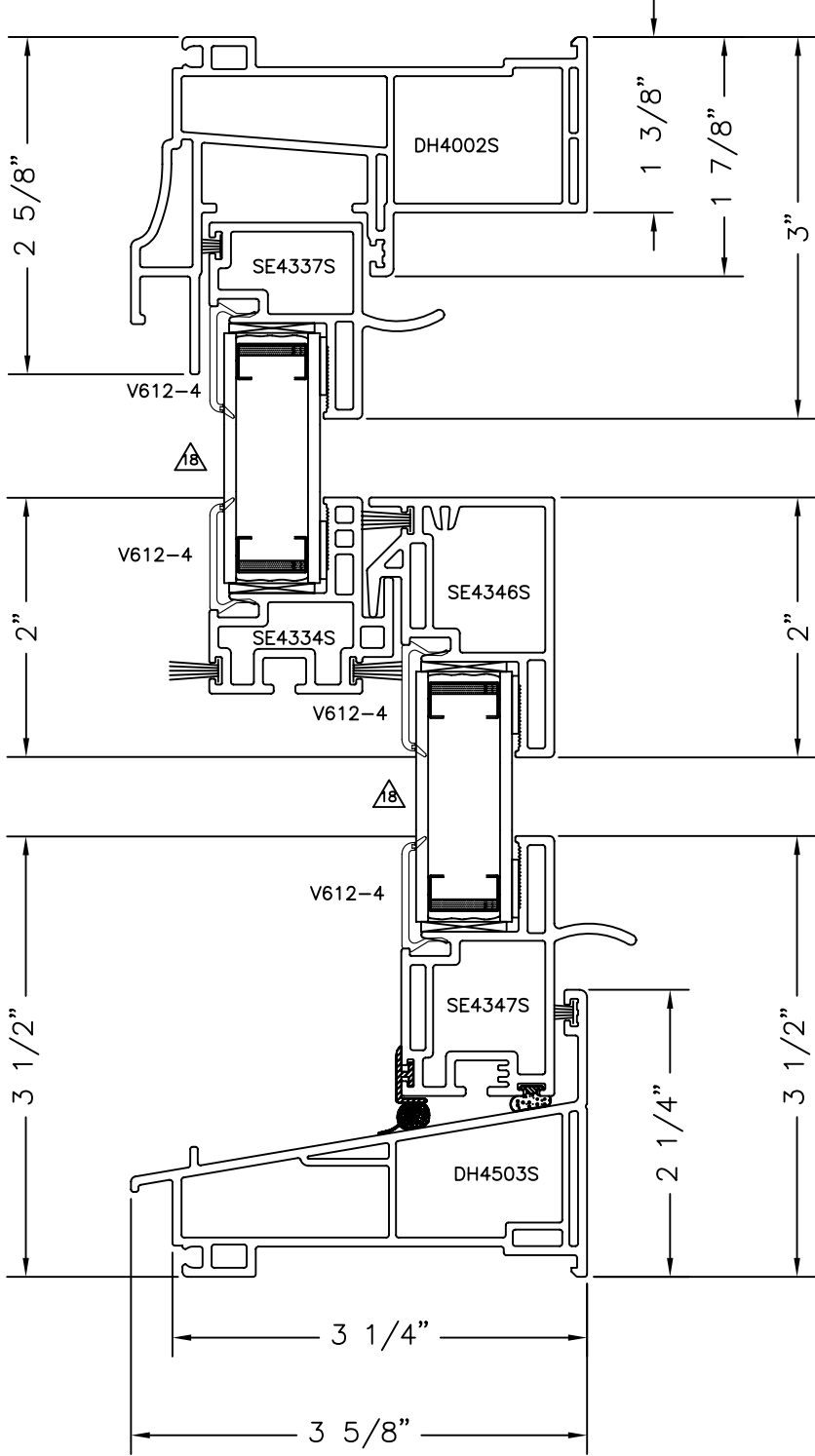
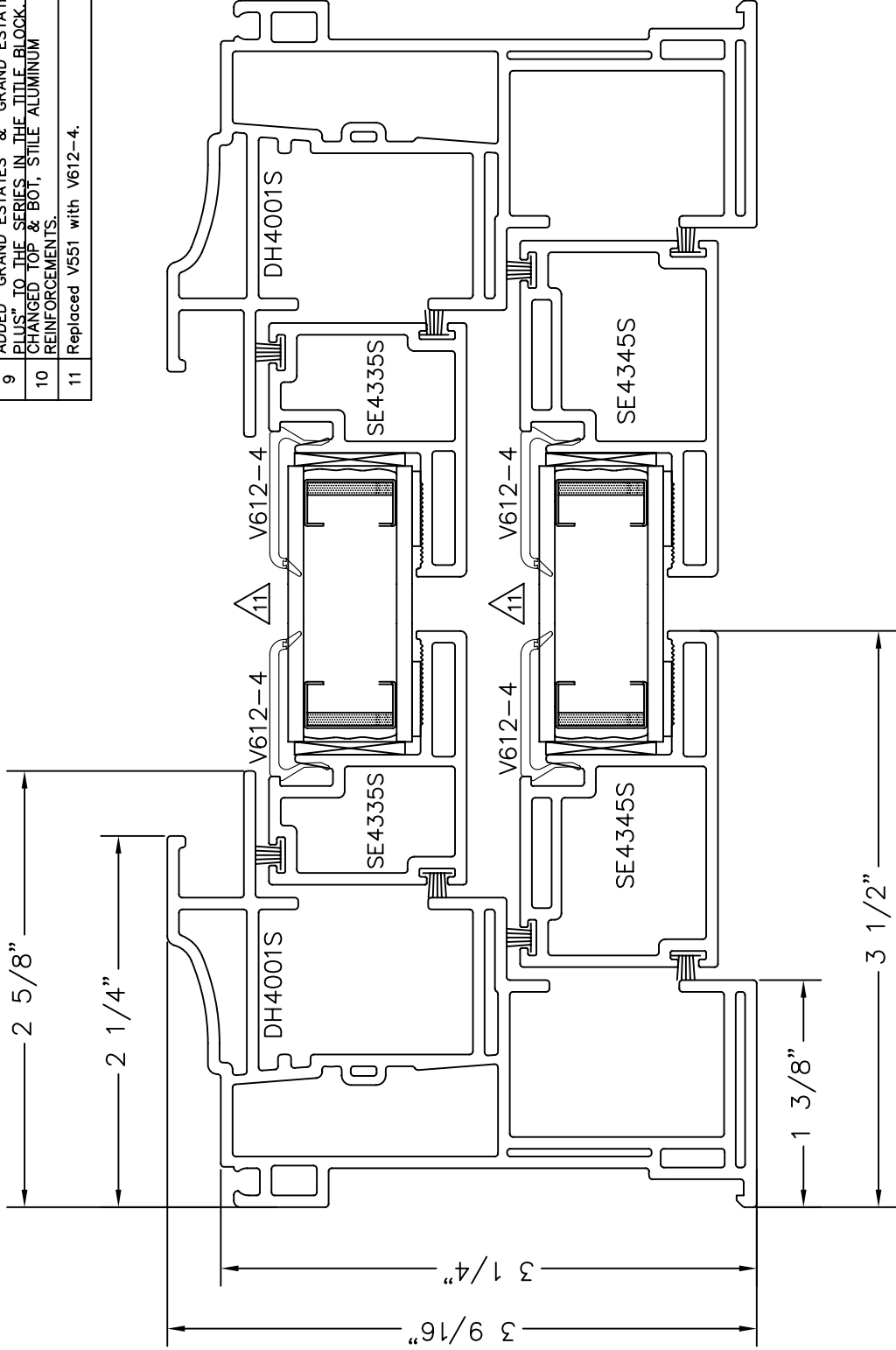


REV. #	REVISIONS:	REVISED BY:	DATE:
14	UPDATED PROFILE DH4002S.	T.D.D.	02/15/06
15	REMOVED 4500 & 7300 FROM THE TITLE BLOCK.	T.D.D.	09/12/07
16	ADDED "GRAND ESTATES" TO THE SERIES IN THE TITLE BLOCK.	T.D.D.	08/20/08
17	CHANGED TOP & BOT SASH, LIFT RAIL ALUMINUM REINFORCEMENTS.	B.L.Z.	11/06/09
18	Replaced V551 with V612-4.	RTW	2/17/12



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REV. #	REVISIONS:	REVISED BY:	DATE:
7	UPDATED ENTIRE SASH SYSTEM	GLS	11-16-04
8	REMOVED 4500, 7300, AND 9200 FROM THE TITLE BLOCK	T.D.D.	09/12/07
9	ADDED "GRAND ESTATES" & "GRAND ESTATES PLUS" TO THE SERIES IN THE TITLE BLOCK	T.D.D.	08/20/08
10	CHANGED TOP & BOT. STILE ALUMINUM REINFORCEMENTS.	B.L.Z.	11/06/09
11	Replaced V551 with V612-4.	RTW	06/12/12



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		RMS FINISH:						A	0604		
		EXCEPT AS NOTED						DRAWN BY:	DATE:		
		ALLOY & TEMPER:						GLS	05/08/97		
		WEIGHT:		Decimals Angles .X ± .03 .XX ± .01 .XXX ± .005		CHECKED BY:		DATE:			
		VOLUME:				SHEET: 1 of 1		APPRVD BY: DATE:			
		SURFACE AREA:				SERIES: 5050, 53, 61, 94, PB, PUG, GR. EST, G.E. PLUS - DH		TITLE: HORIZONTAL ASSEMBLY			
		FINISH TREATMENT:									
FILE: 0604											



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Dimensional Tolerances
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Decimals Angles

.X ± .03
.XX ± .01
.XXX ± .005