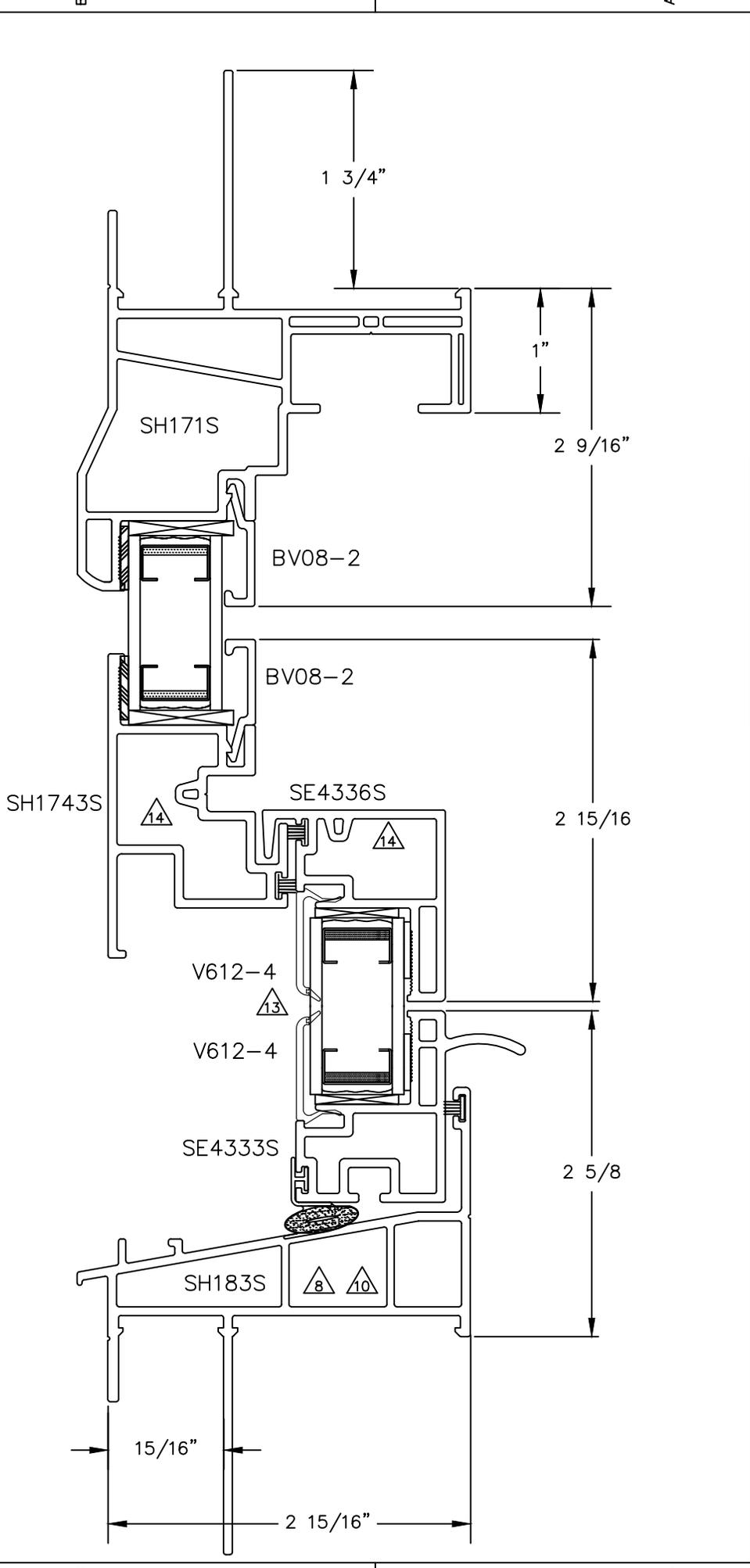


REV. #:	REVISED BY:	DATE:
10	JDD	06/13/05
11	T.D.D.	10/05/07
12	T.D.D.	08/22/08
13	RTW	09/26/12
14	B.H.	05/11/17

REV. #:	REVISIONS:
10	UPDATED SH183S
11	REMOVED LUMINISS 700/800 FROM THE TITLE BLOCK.
12	ADDED "GRAND ESTATES NEW CONSTRUCTION" TO THE SERIES IN THE TITLE BLOCK.
13	Replaced V551 with V612-4 glazing bead.
14	CHANGED SCREW BOSS TO CLOSED STYLE



SIZE: A	DRAWING NO.: 0616	REV.: 14
DRAWN BY: P.S.B.	DATE: 09/16/97	
CHECKED BY:	DATE:	
SCALE: FIT	SHEET: 1 OF 1	APPRVD BY: DATE:
 W I N D O W S 1 Cochran Avenue Pennsboro, WV 26415		
SERIES: PROFINISH C/M, GRAND ESTATES N.C. - SH		
TITLE: VERTICAL ASSEMBLY		

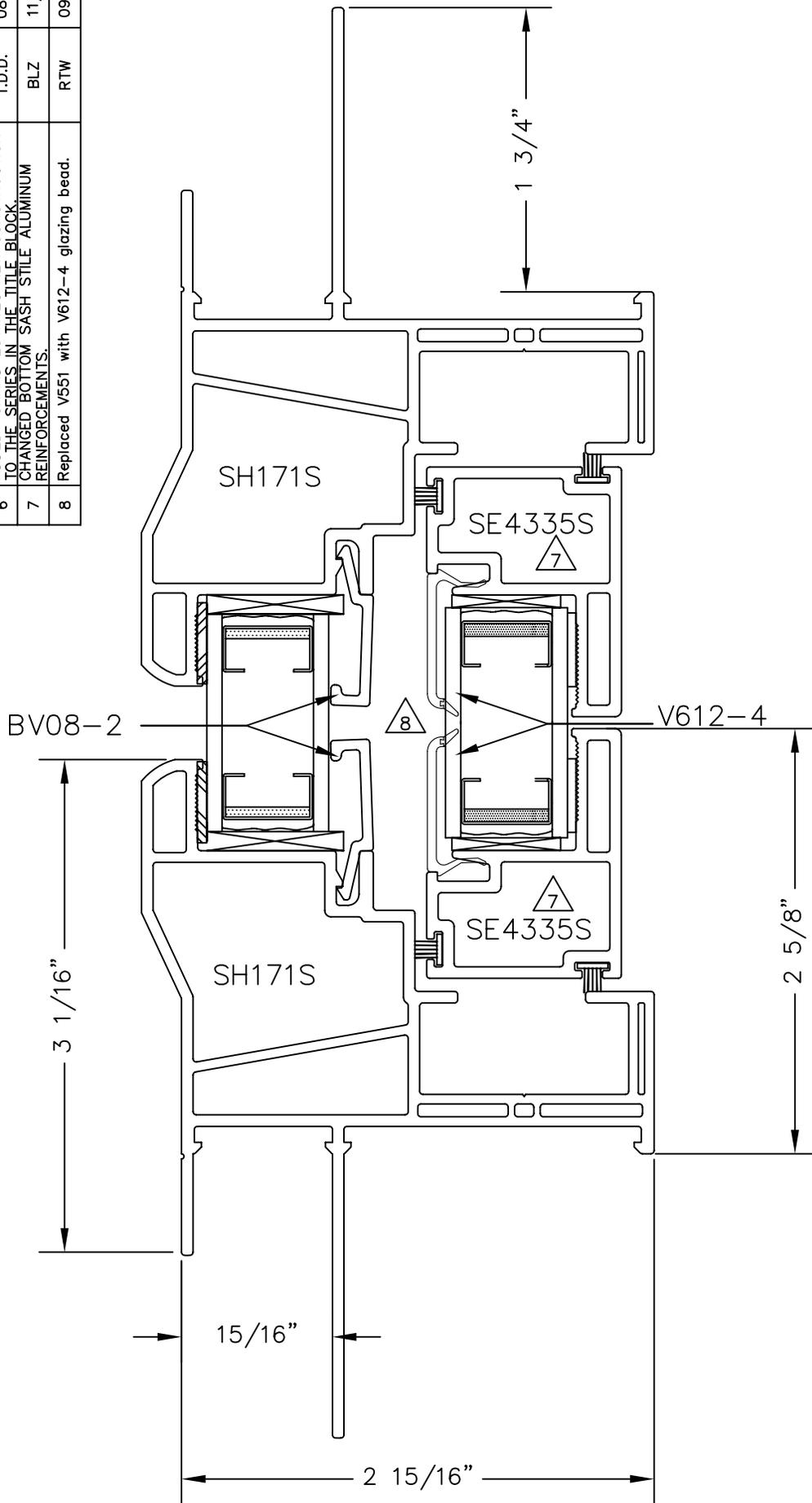
Dimensional Tolerances Unless Otherwise Specified	Angles
Decimals	0° 30 min.
.X ± .03	
.XX ± .01	
.XXX ± .005	

MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

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FILE: 0616

REV. #:	REVISIONS:	REVISED BY:	DATE:
4	REPLACED SE4035S WITH SE4335S & BV1B WITH V551	GLS	11-17-04
5	REMOVED LUMINEX 700/800 FROM THE TITLE BLOCK.	T.D.D.	10/05/07
6	ADDED "GRAND ESTATES NEW CONSTRUCTION" TO THE SERIES IN THE TITLE BLOCK.	T.D.D.	08/22/08
7	CHANGED BOTTOM SASH STILE ALUMINUM REINFORCEMENTS.	BLZ	11/06/09
8	Replaced V551 with V612-4 glazing bead.	RTW	09/26/12



		SIZE: DRAWING NO.: A 0617	REV.: 8
1 Cochran Avenue Pennsboro, WV 26415		DRAWN BY: P.S.B.	DATE: 09/16/97
		CHECKED BY: DATE:	
SCALE: FIT	SHEET: 1 OF 1	APPRVD BY: DATE:	
SERIES: PROFINISH C/M, GRAND ESTATES N.C. - SH		TITLE: HORIZONTAL ASSEMBLY	

Dimensional Tolerances Unless Otherwise Specified	Angles
Decimals	
.X ± .03	
.XX ± .01	0° 30 min.
.XXX ± .005	

MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

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