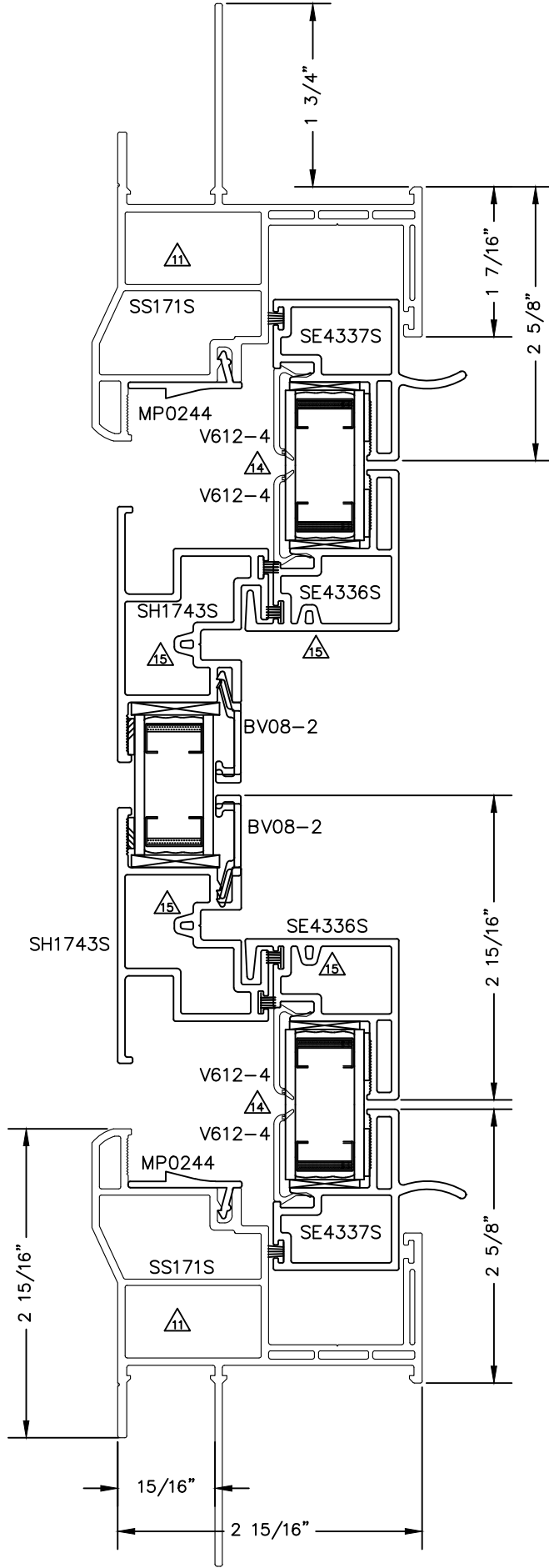


| REV. # | REVIEWS:                                                                 | REVISED BY: | DATE:    |
|--------|--------------------------------------------------------------------------|-------------|----------|
| 11     | UPDATED SS171S WITH MODIFIED PROFILE                                     | JDD         | 03/31/08 |
| 12     | ADDED "GRAND ESTATES NEW CONSTRUCTION" TO THE SERIES IN THE TITLE BLOCK. | T.D.D.      | 08/22/08 |
| 13     | UPDATED SCREEN RETAINER CLIP.                                            | T.D.D.      | 05/13/10 |
| 14     | Replaced V551 with V612-4 glazing bead.                                  | RTW         | 11/13/12 |
| 15     | CHANGED SCREW BOSS TO CLOSED STYLE.                                      | B.H.        | 05/18/17 |



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                   |  |                                                                                                                                                                 |  |                                                                                                                                                                  |  |                              |  |                     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------|--|---------------------|
| <div>DISCLOSURE STATEMENT</div> <p>This document is the property of Simonton Windows, which retains all proprietary and other rights to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.</p> |  | MATERIAL:         |  | <div>Dimensional Tolerances Unless Otherwise Specified</div> <div>Decimals Angles</div> <div>.X ± .03<br/>.XX ± .01<br/>.XXX ± .005</div> <div>0° 30 min.</div> |  | <div>SIMONTON®<br/>WINDOWS<br/>1 Cochran Avenue<br/>Pennsboro, WV 26415</div> |  | SIZE: DRAWING NO.:<br>A 0944 |  | REV.:<br>15         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | RMS FINISH:       |  |                                                                                                                                                                 |  |                                                                                                                                                                  |  | DRAWN BY: DATE:              |  |                     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | EXCEPT AS NOTED   |  |                                                                                                                                                                 |  |                                                                                                                                                                  |  | GLS 09/03/97                 |  |                     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | ALLOY & TEMPER:   |  |                                                                                                                                                                 |  |                                                                                                                                                                  |  | CHECKED BY: DATE:            |  |                     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | WEIGHT:           |  | VOLUME:                                                                                                                                                         |  | SCALE: FIT                                                                                                                                                       |  | SHEET: 1 OF 1                |  | APPRVD BY: DATE:    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | SURFACE AREA:     |  | PERIMETER:                                                                                                                                                      |  | SERIES: PROFINISH CONTRACTOR, GRAND ESTATES N.C. - EV                                                                                                            |  | TITLE:                       |  | HORIZONTAL ASSEMBLY |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | FINISH TREATMENT: |  |                                                                                                                                                                 |  |                                                                                                                                                                  |  |                              |  |                     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | FILE: 0944        |  |                                                                                                                                                                 |  |                                                                                                                                                                  |  |                              |  |                     |