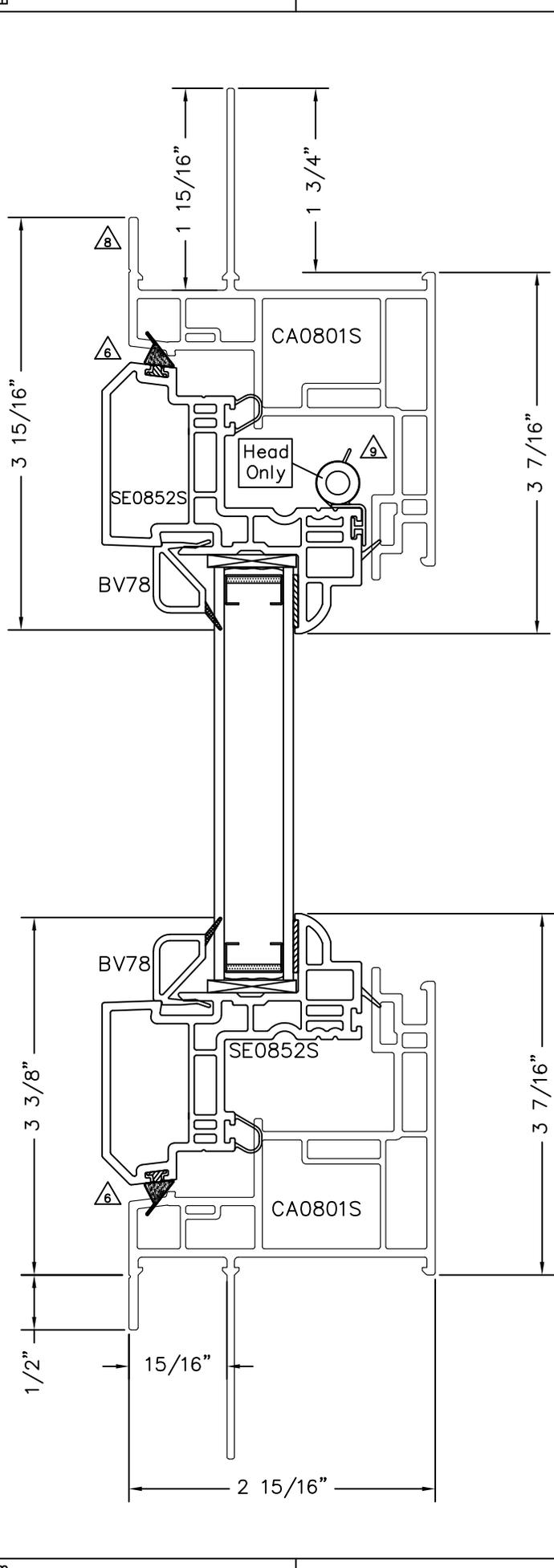


REV. #	REVISIONS:	REVISED BY:	DATE:
5	REMOVED LUMINISS FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	11/19/07
6	CHANGED EXTERIOR WS.	B.L.Z.	07/23/08
7	ADDED GRAND ESTATES NEW CONSTRUCTION TO THE SERIES IN THE TITLE BLOCK.	T.D.D.	08/22/08
8	UPDATED CA0801S WITH NAIL FIN & J-CHANNEL PROFILE CHANGE.	J.B.E.	08/23/12
9	Added 32642 seal bulb.	RTW	1/29/18



DISCLOSURE STATEMENT
 This document is the property of Simonton Windows, which retains all proprietary and other rights to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.

MATERIAL:
 RMS FINISH: EXCEPT AS NOTED
 ALLOY & TEMPER:
 WEIGHT:
 VOLUME:
 PERIMETER:
 SURFACE AREA:
 FINISH TREATMENT:

Dimensional Tolerances Unless Otherwise Specified
 Decimals: .X ± .03
 .XX ± .01
 .XXX ± .005
 Angles: 0° ± 30 min.

SIMONTON®
 W I N D O W S
 1 Cochran Avenue
 Pennsboro, WV 26415

SIZE: DRAWING NO.: A 1661
 REV.: 9
 DRAWN BY: R.T.W. DATE: 05/27/99
 CHECKED BY: DATE:
 SCALE: FIT SHEET: 1 of 1
 APPROVD BY: DATE:
 SERIES: PROF. CONT./MASTER, G.E. NEW CONST. - CS & AW
 TITLE: VERTICAL & HORIZONTAL ASSEMBLY DRAWING

FILE: 1661