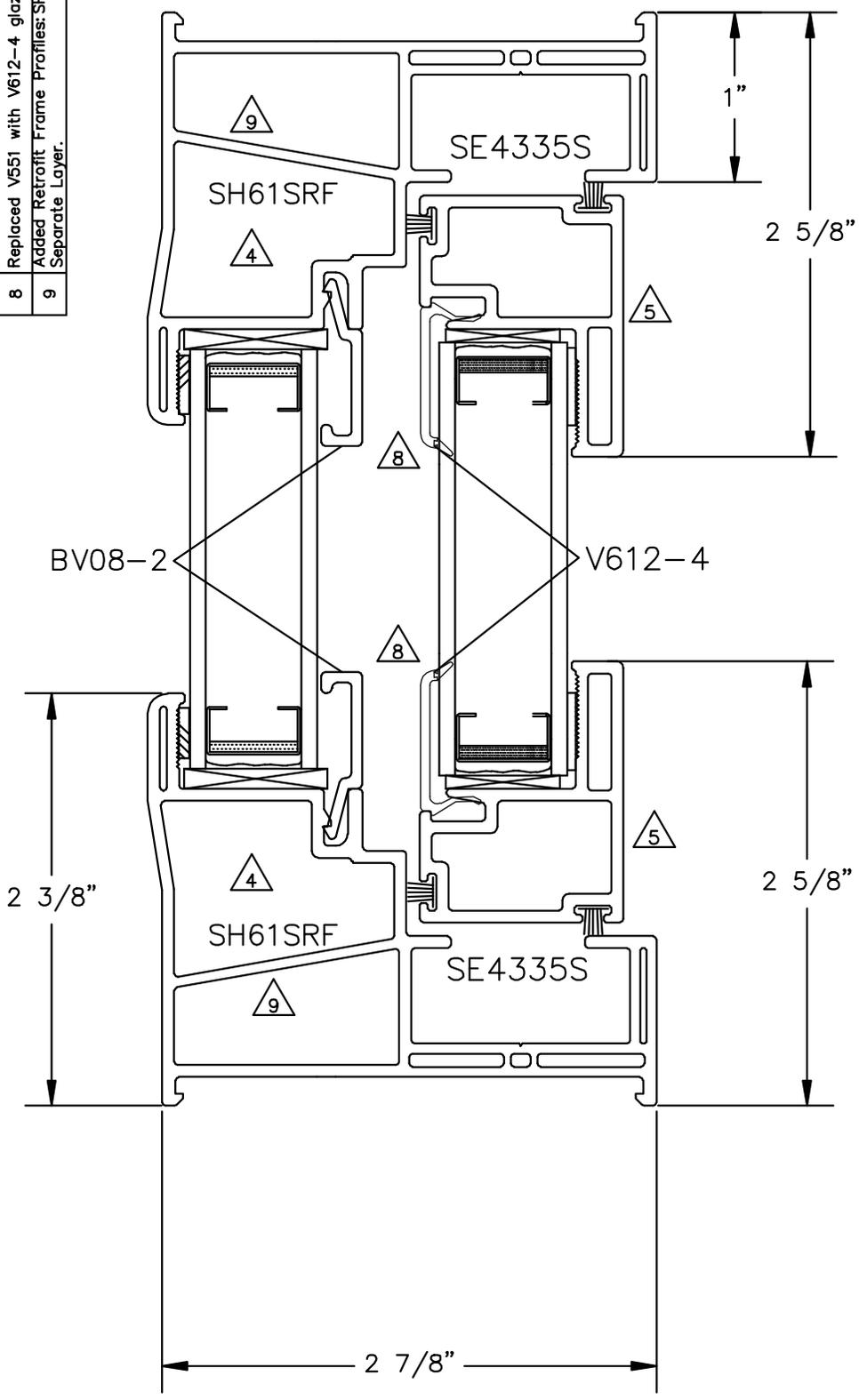


REV. #:	REVIEWS:	REVISED BY:	DATE:
4	UPDATED SH61 WITH SH61S.	J.D.D.	04/15/02
5	UPDATED BOTTOM SASH	GLS	11-18-04
7	CHANGED BOTTOM SASH STILE ALUMINUM REINFORCEMENTS.	B.L.Z.	11/06/09
8	Replaced V551 with V612-4 glazing bead.	RTW	11/13/12
9	Added Retrofit Frame Profiles: SH61SRF on Separate Layer.	BLZ	12/18/14



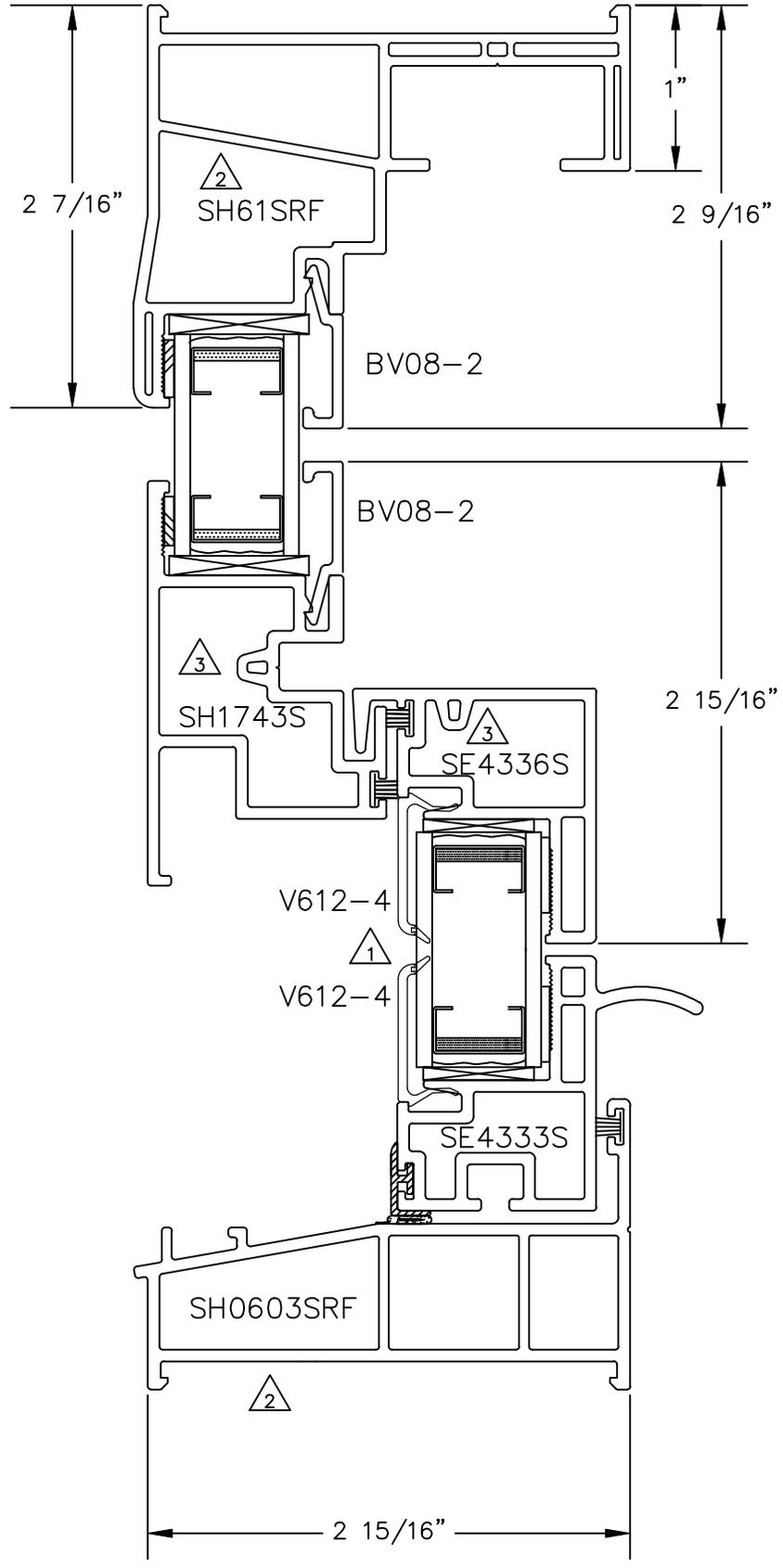
<p><b>SIMINTON WINDOW</b> 1 Cochran Avenue Pennsauken, WV 26415</p>		SIZE: DRAWING NO.: REV.: A 0752 9
DRAWN BY: DATE: GLS 06/19/97	CHECKED BY: DATE: RTW 11/13/12	APPROV'D BY: DATE: BLZ 12/18/14
SCALE: FIT SHEET: 1 of 1	SERIES: PROFINISH BUILDER - SINGLE HUNG TITLE: HORIZONTAL ASSEMBLY	

Dimensional Tolerances Unless Otherwise Specified	Decimals .X ± .03 .XX ± .01 .XXX ± .005	Angles 0° ± 30 min.
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MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

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REV. #	REVISIONS:	REVISED BY:	DATE:
1	Replaced V551 with V612-4 glazing bead.	RTW	11/13/12
2	Replaced Head & Sill with SH61SRF & SH0603SRF Profiles.	BLZ	12/18/14
3	CHANGED SCREW BOSS ON SE4336S & SH1743S TO CLOSED STYLE	B.H.	05/08/17
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		SIZE: DRAWING NO.: A AS0277	REV.: 3
W I N D O W S 1 Cochrane Avenue Pennsboro, WV 26415		DRAWN BY: T.D.D. CHECKED BY: DATE:	DATE: 11/21/07
SCALE: FIT	SHEET: 1 OF 1	APPROVD BY: DATE:	
SERIES: 6060 - SINGLE HUNG	TITLE: VERTICAL ASSEMBLY		

Dimensional Tolerances Unless Otherwise Specified	Decimals	Angles
	.X ± .03	0° 30 min.
	.XX ± .01	
	.XXX ± .005	

MATERIAL:	EXCEPT AS NOTED
RMS FINISH:	ALLOY & TEMPER:
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

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FILE: AS0277