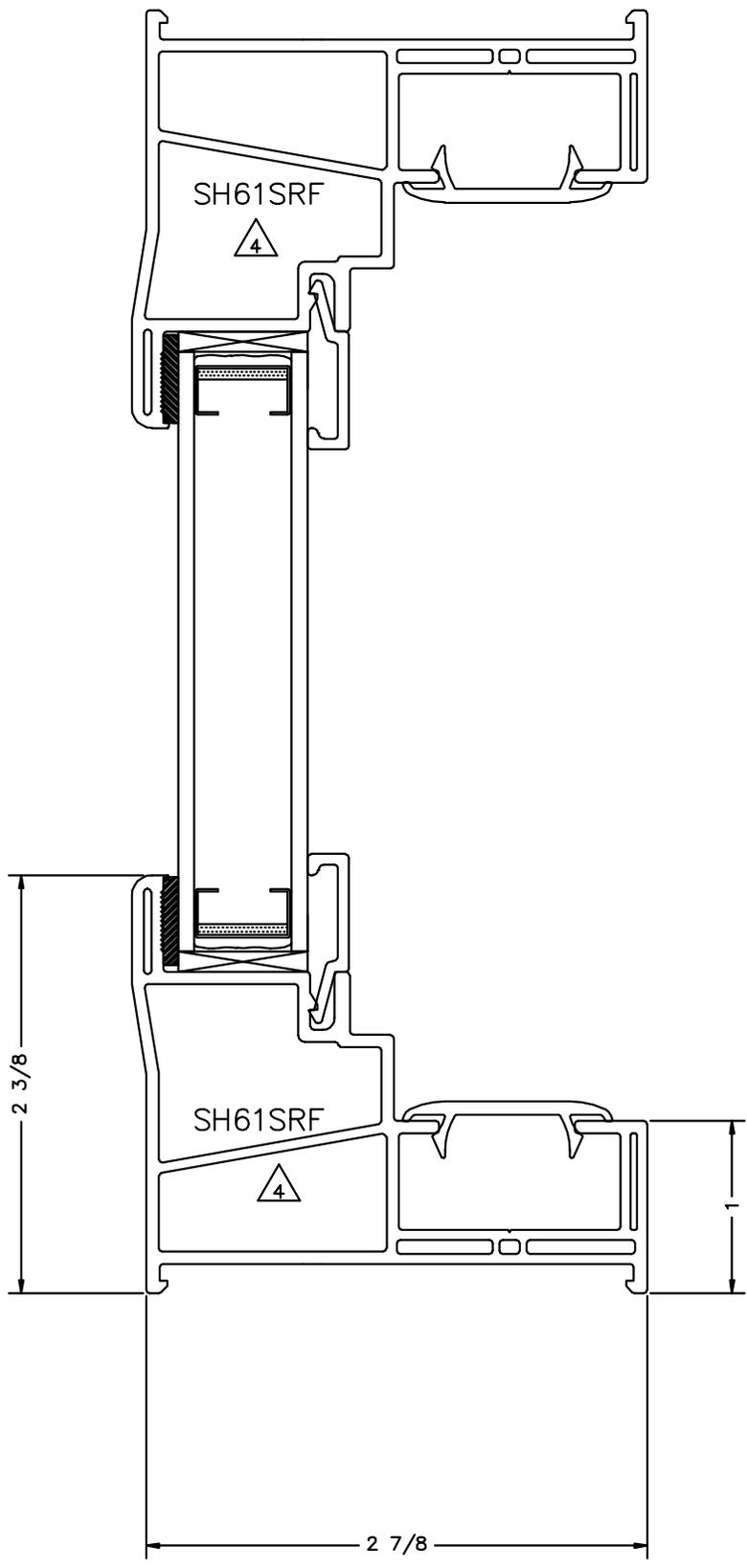


REV. #:	REVISIONS:	REVISED BY:	DATE:
1	ADDED DIMENSION 4 SERIES TO TITLE BLOCK.	G.L.S.	07/16/97
2	UPDATED SH61 WITH SH61S.	J.D.D.	01/04/02
3	REMOVED LUMINISS 500 FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	11/30/07
4	Added Retrait Frame Profiles: SH61SRF on Separate Layer.	BLZ.	12/18/14
.	.	.	.



<p>SIMINTON WINDOW 1 Cochran Avenue Petersburg, WV 26415</p>		SIZE: DRAWING NO.: REV. # A 0372 4 DRAWN BY: DATE: P.W.U. 05/03/95 CHECKED BY: DATE:
SCALE: FIT	SHEET: 1 of 1	APPR'VD BY: DATE:
SERIES: PROFINISH BUILDER - PICTURE WINDOW		TITLE: VERTICAL & HORIZONTAL ASSEMBLY

Dimensional Tolerances Unless Otherwise Specified	Angles
Decimals	0' ± 30 min.
.X ± .03	
.XX ± .01	
.XXX ± .005	

MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

DISCLOSURE STATEMENT:
 This document is the property of Simonton Windows, which retains all proprietary and other rights to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or in part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.