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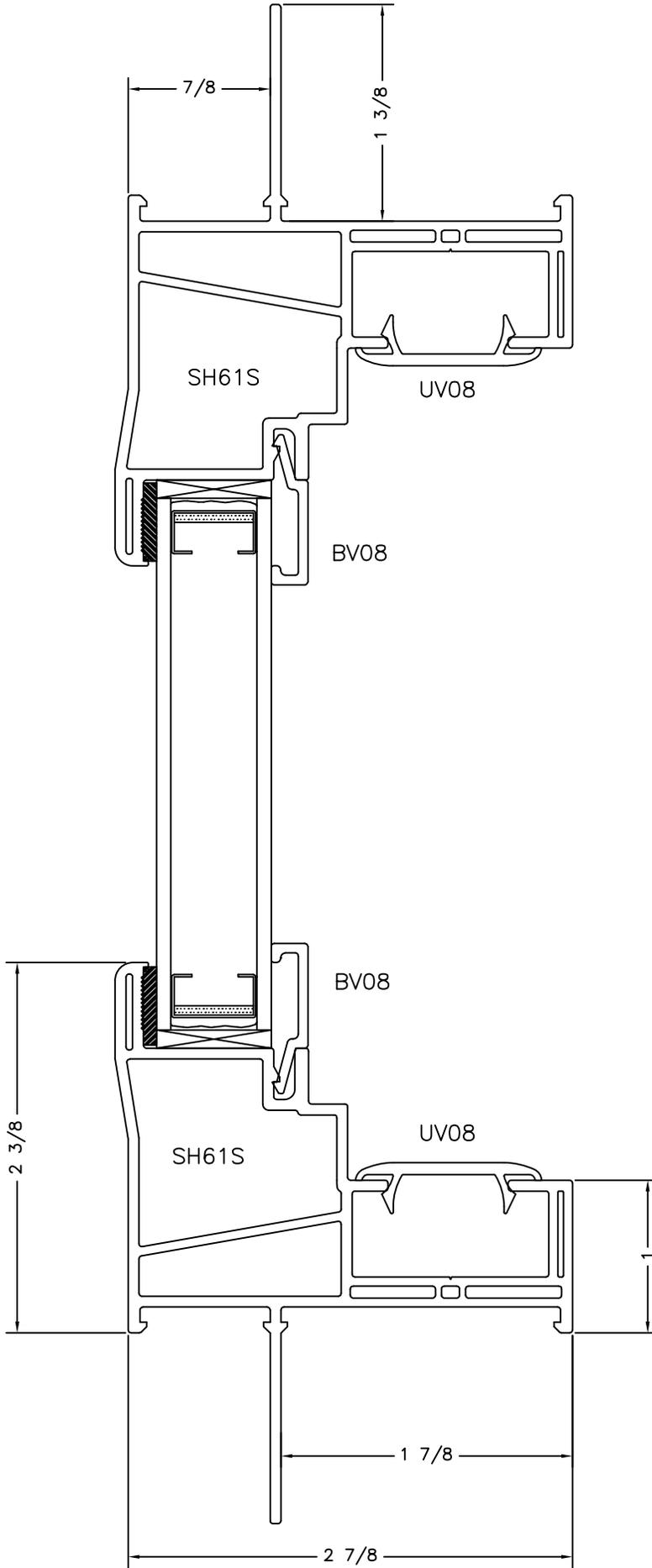
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REV. #:	REVISIONS:	REVISED BY:	DATE:
1	ADDED DIMENSION 4 SERIES TO TITLE BLOCK.	G.L.S.	07/16/97
2	UPDATED SH61 WITH SH61S.	J.D.D.	01/04/02
3	REMOVED LUMINESS 500 FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	11/30/07
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<p><b>DISCLOSURE STATEMENT</b></p> <p>This document is the property of Simonton Windows, which retains all proprietary and other rights to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.</p>		<p><b>MATERIAL:</b></p> <p>RMS FINISH: EXCEPT AS NOTED</p> <p>ALLOY &amp; TEMPER:</p> <p>WEIGHT: VOLUME:</p> <p>SURFACE AREA: PERIMETER:</p> <p>FINISH TREATMENT:</p>		<p><b>Dimensional Tolerances Unless Otherwise Specified</b></p> <p>Decimals Angles</p> <p>.X ± .03 0° ± 30 min.</p> <p>.XX ± .01</p> <p>.XXX ± .005</p>		<p><b>SIMONTON®</b> W I N D O W S 1 Cochran Avenue Pennsboro, WV 26415</p> <p>SCALE: FIT 1 of 1</p> <p>SHEET: 1 of 1</p> <p>SERIES: PROFINISH BUILDER - PICTURE WINDOW</p> <p>TITLE: VERTICAL &amp; HORIZONTAL ASSEMBLY</p>		<p>SIZE: DRAWING NO.: A 0372</p> <p>REV.: 3</p> <p>DRAWN BY: DATE: P.W.U. 05/03/95</p> <p>CHECKED BY: DATE:</p> <p>APPRVD BY: DATE:</p>
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