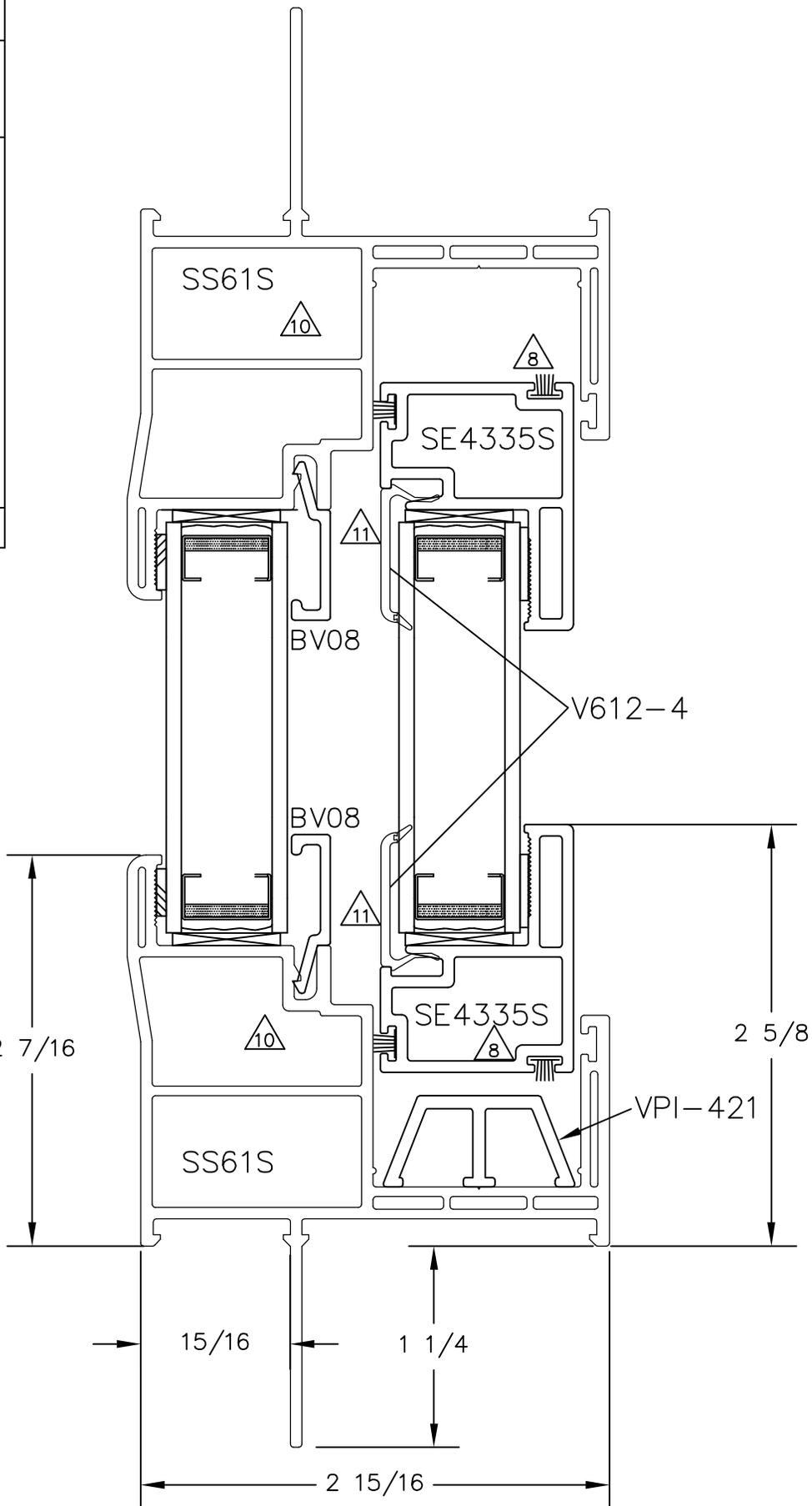


REV. #:	REVISIONS:	REVISED BY:	DATE:
7	Removed the finseal from the frame.	R.T.W.	07/06/05
8	ADDED .290 FINSEAL TO SE4335S.	T.D.D.	01/23/06
9	REMOVED LUMINES FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	11/28/07
10	UPDATED SS61S WITH MODIFIED PROFILE	JDD	04/01/08
11	Replaced V551 with V612-4 glazing bead.	RTW	04/03/13



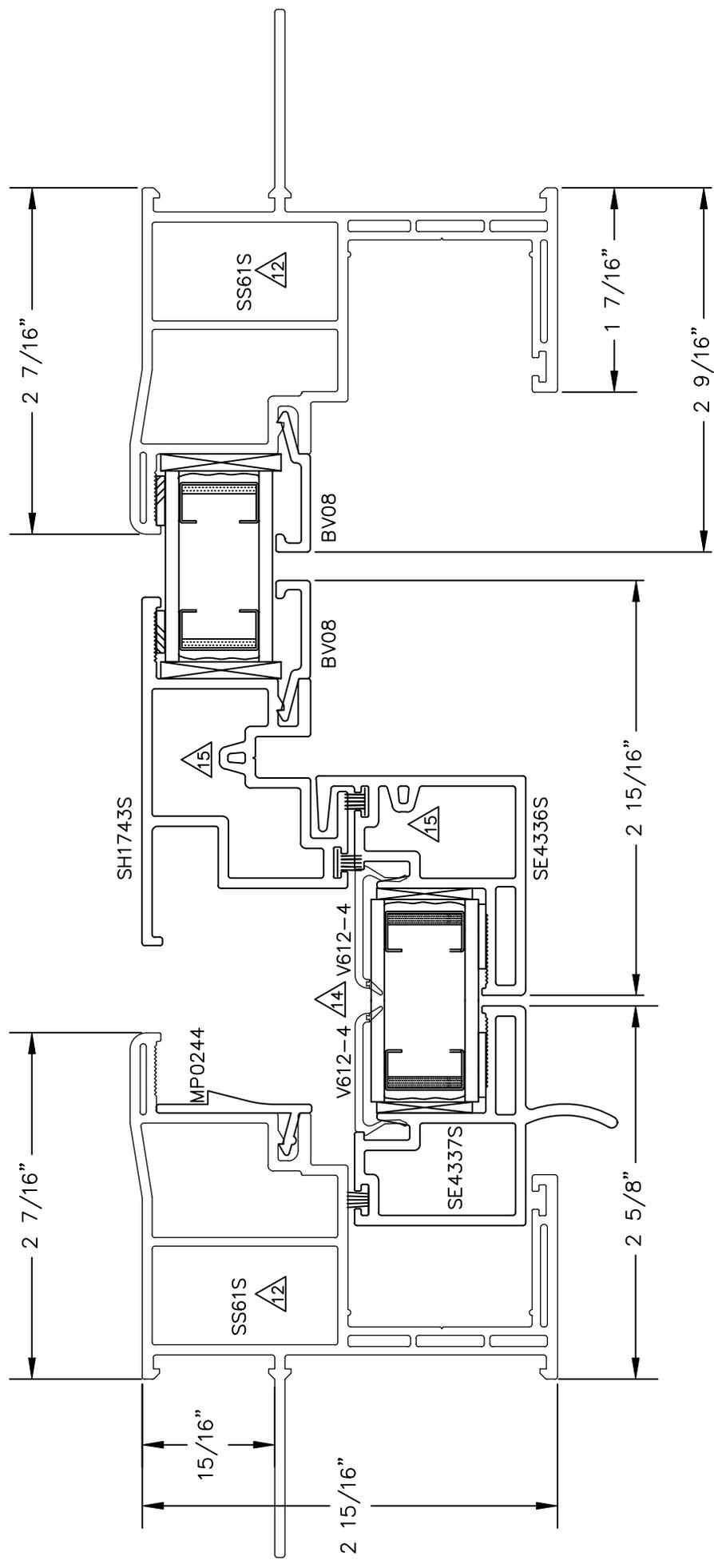
		SIZE: DRAWING NO.: A 0753	REV.: 11
1 Cochran Avenue Pennsboro, WV 26415		DRAWN BY: G.L.S.	DATE: 06/19/97
		CHECKED BY: DATE:	DATE:
SCALE: FIT	SHEET: 1 of 1	APPRVD BY:	DATE:
SERIES: PROFINISH BUILDER - SLIDER/ENDVENT		TITLE: VERTICAL ASSEMBLY	

Dimensional Tolerances Unless Otherwise Specified	Decimals	Angles
	.X ± .03	0° ± 30 min.
	.XX ± .01	
	.XXX ± .005	

MATERIAL:	
RMS FINISH:	EXCEPT AS NOTED
ALLOY & TEMPER:	
WEIGHT:	VOLUME:
SURFACE AREA:	PERIMETER:
FINISH TREATMENT:	

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REV. #	REVISIONS	REVISED BY:	DATE:
11	REMOVED LUMINESCENCE FROM THE SERIES IN THE TITLE BLOCK.	T.D.D.	11/28/07
12	UPDATED SS61S WITH MODIFIED PROFILE	JDD	04/01/08
13	UPDATED SCREEN RETAINER CLIP.	T.D.D.	05/14/10
14	Replaced V551 with V612-4 glazing bead.	RTW	04/03/13
15	CHANGED SCREW BOSS TO CLOSED STYLE	B.H.	05/16/17



		SIZE: DRAWING NO.: A 0754	REV.: 15
W I N D O W S 1 Cochran Avenue Pennsboro, WV 26415		DRAWN BY: GLS	DATE: 06/19/97
CHECKED BY: DATE:		APPROVD BY: DATE:	
SCALE: FIT	SHEET: 1 OF 1	SERIES: PROFINISH BUILDER - SLIDER	
TITLE: HORIZONTAL ASSEMBLY			

Dimensional Tolerances Unless Otherwise Specified	Decimals .X ± .03 .XX ± .01 .XXX ± .005	Angles 0° 30 min.
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MATERIAL: RMS FINISH: EXCEPT AS NOTED ALLOY & TEMPER: WEIGHT: VOLUME: SURFACE AREA: FINISH TREATMENT:	DISCLOSURE STATEMENT This document is the property of Simonton Windows, which retains all proprietary and other rights to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.
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FILE: 0754	2
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