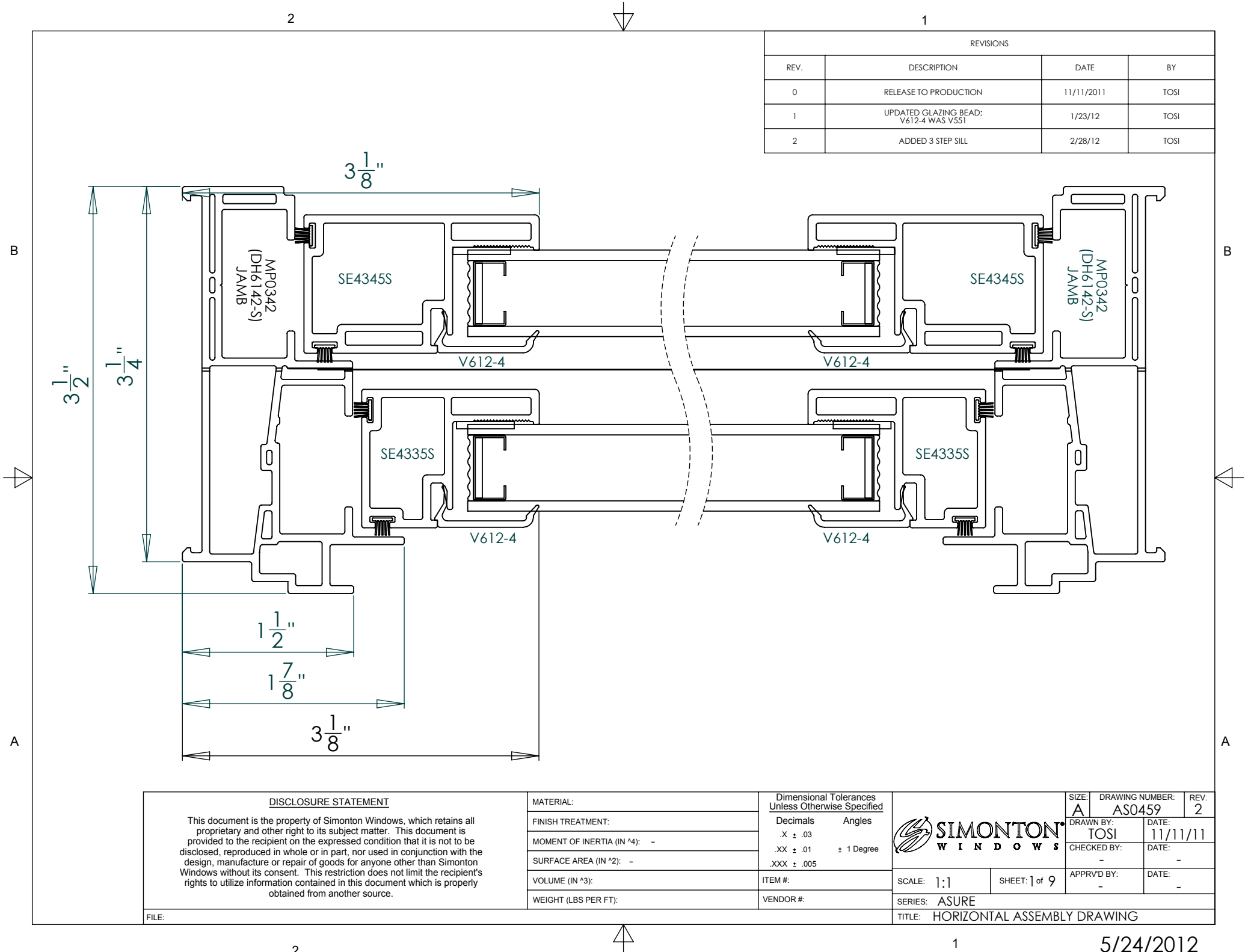


REVISIONS			
REV.	DESCRIPTION	DATE	BY
0	RELEASE TO PRODUCTION	11/11/2011	TOSI
1	UPDATED GLAZING BEAD; V612-4 WAS V551	1/23/12	TOSI
2	ADDED 3 STEP SILL	2/28/12	TOSI

DISCLOSURE STATEMENT	MATERIAL:	Dimensional Tolerances Unless Otherwise Specified	SIMANTON WINDOWS	SIZE: A	DRAWING NUMBER: AS0459	REV. 2
				DRAWN BY: TOSI	DATE: 11/11/11	
This document is the property of Simonton Windows, which retains all proprietary and other right to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or in part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.	FINISH TREATMENT:	Decimals .X ± .03 .XX ± .01 .XXX ± .005		CHECKED BY: -	DATE: -	
	MOMENT OF INERTIA (IN ^4): -	Angles ± 1 Degree		APPRVD BY: -	DATE: -	
	SURFACE AREA (IN ^2): -	ITEM #:	SCALE: 1:1	SHEET: 3 of 9		
	VOLUME (IN ^3):	VENDOR #:	SERIES: ASURE			
FILE:	WEIGHT (LBS PER FT):		TITLE: VERTICAL ASSEMBLY DRAWING			



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	<b>FINISH TREATMENT:</b>	Decimals	Angles	<b>DRAWN BY:</b> TOSI	<b>DATE:</b> 11/11/11	
	<b>MOMENT OF INERTIA (IN ^4):</b> -	.X ± .03		<b>CHECKED BY:</b>	<b>DATE:</b>	
	<b>SURFACE AREA (IN ^2):</b> -	.XX ± .01	± 1 Degree	-	-	
	<b>VOLUME (IN ^3):</b>	.XXX ± .005		<b>APPRVD BY:</b>	<b>DATE:</b>	
<b>FILE:</b>	<b>WEIGHT (LBS PER FT):</b>	<b>ITEM #:</b>	<b>VENDOR #:</b>	<b>SCALE:</b> 1:1	<b>SHEET:</b> 1 of 9	
				<b>SERIES:</b> ASURE		
				<b>TITLE:</b> HORIZONTAL ASSEMBLY DRAWING		

