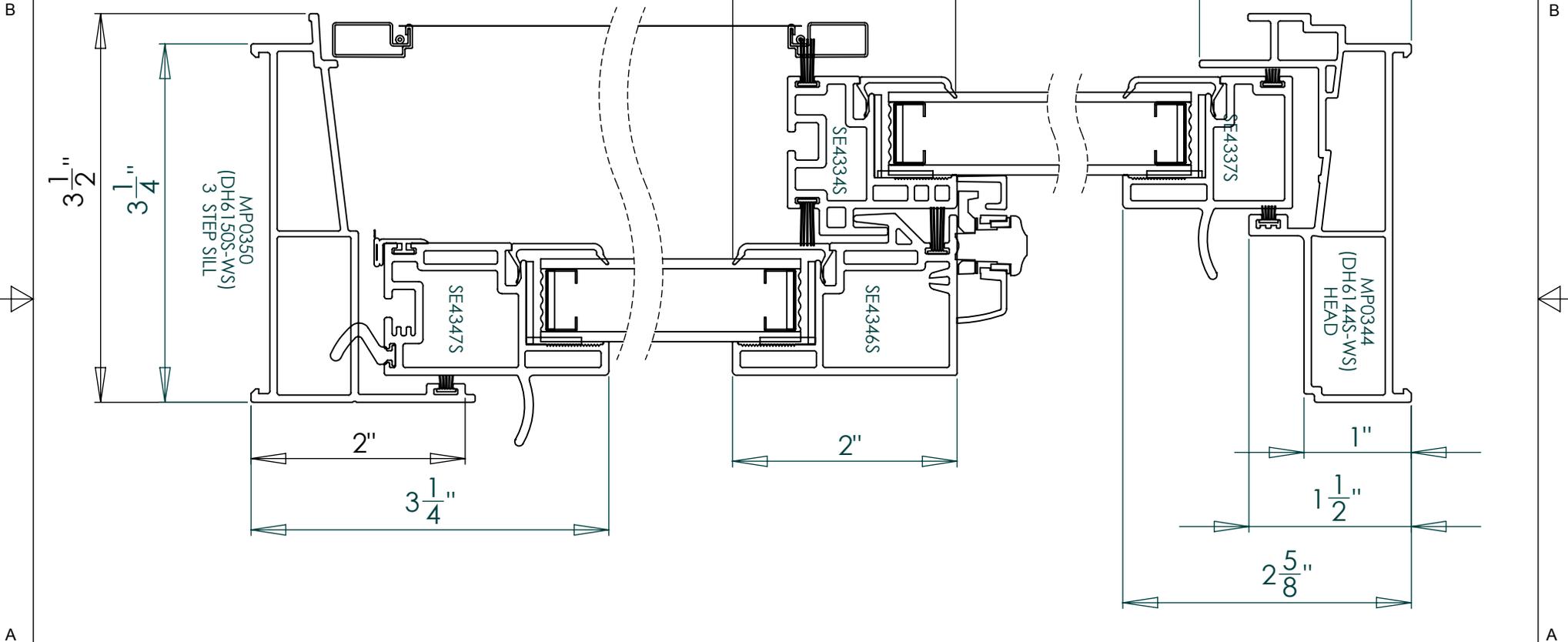


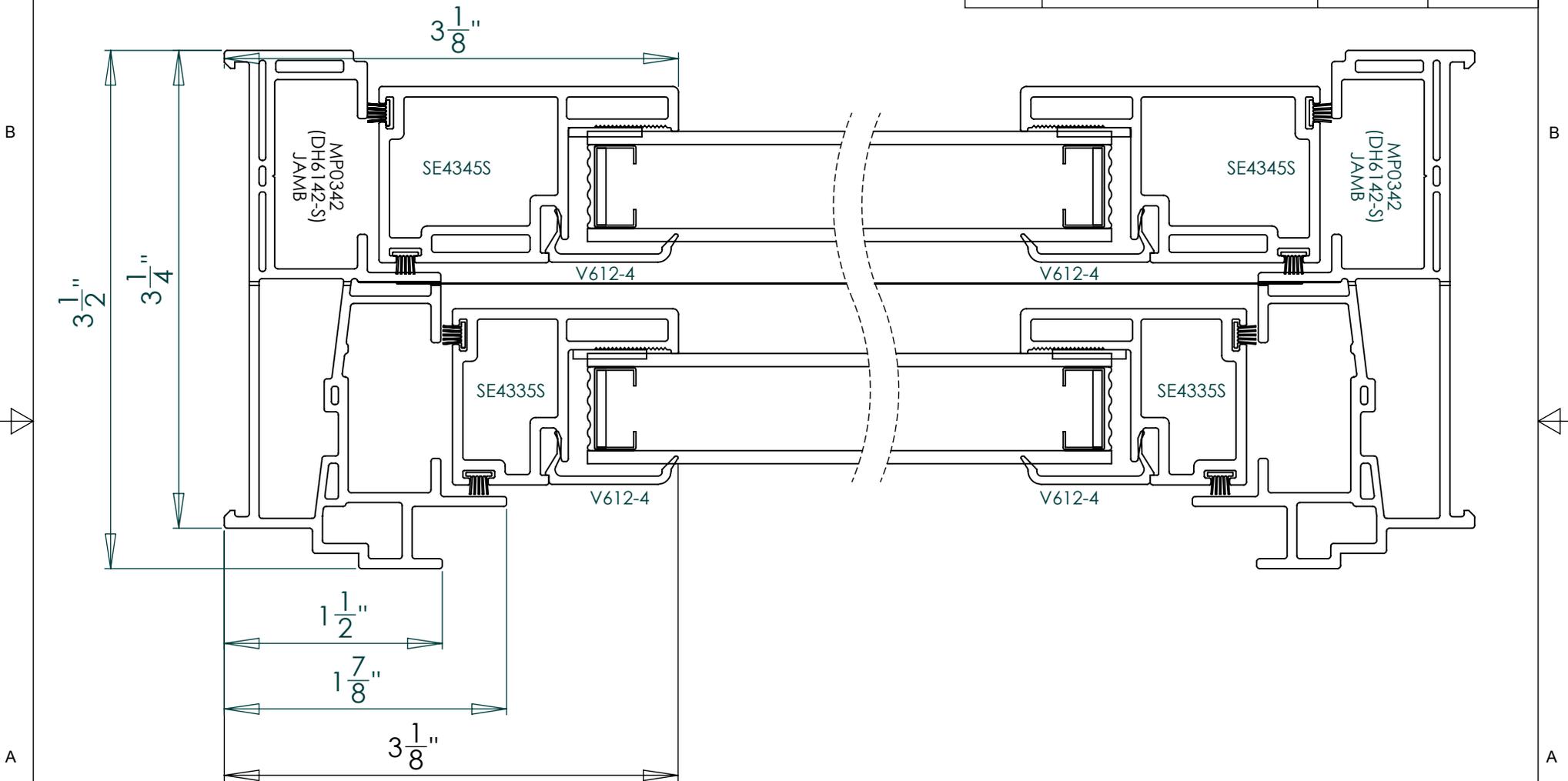
REVISIONS			
REV.	DESCRIPTION	DATE	BY
0	RELEASE TO PRODUCTION	11/11/2011	TOSI
1	UPDATED GLAZING BEAD; V612-4 WAS V551	1/23/12	TOSI
2	ADDED 3 STEP SILL	2/28/12	TOSI



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	FINISH TREATMENT:	Decimals Angles			
	MOMENT OF INERTIA (IN ^4): -	.X ± .03 ± 1 Degree			
	SURFACE AREA (IN ^2): -	.XX ± .01	ITEM #:	SCALE: 1:1	SHEET: 3 of 9
VOLUME (IN ^3):	.XXX ± .005	VENDOR #:	SERIES: ASURE TITLE: VERTICAL ASSEMBLY DRAWING		
WEIGHT (LBS PER FT):					

FILE:

REVISIONS			
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0	RELEASE TO PRODUCTION	11/11/2011	TOSI
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	FINISH TREATMENT:	Decimals: .X ± .03 .XX ± .01 .XXX ± .005	Angles: ± 1 Degree	DRAWN BY: TOSI	DATE: 11/11/11
	MOMENT OF INERTIA (IN ^4): -	ITEM #:	SCALE: 1:1	CHECKED BY: -	DATE: -
	SURFACE AREA (IN ^2): -	VENDOR #:	SHEET: 1 of 9	APPRVD BY: -	DATE: -
VOLUME (IN ^3):		SERIES: ASURE	TITLE: HORIZONTAL ASSEMBLY DRAWING		
WEIGHT (LBS PER FT):					