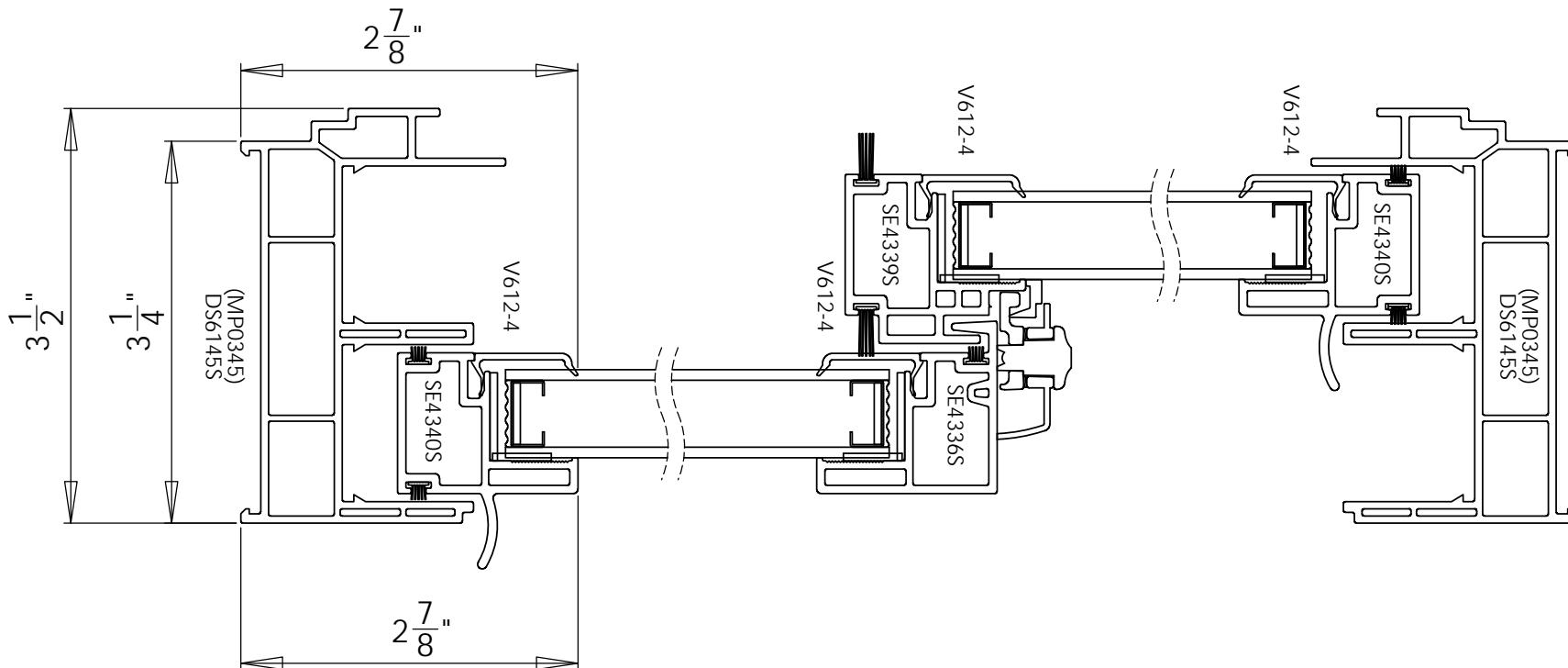


REVISI

| REV. | DESCRIPTION | DATE | BY |
|------|--|-----------|------|
| 1 | RELEASE TO PRODUCTION | 10/14/11 | TOSI |
| 2 | UPDATED GLAZING BEAD: VPI-612-4 WAS VPI-551 | 1/24/12 | TOSI |
| 3 | ADDED FIBERGLASS REINFORCEMENT | 4/19/13 | TOSI |
| 4 | CHANGED SCREW BOSS ON SE4336S TO CLOSED STYLE. | 5/31/2017 | B.H. |

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FILE: C:\Users\bretth\Documents\1 Projects\1 ECRs\Clint Van Hoose ECRs\ECR-1068 - Screw Boss Upgrades\ECA-0476 Documents\PD Manual #58\AS0462

MATERIAL: -

FINISH TREATMENT: -

MOMENT OF INERTIA (IN ^4): -

SURFACE AREA (IN ^2): -

VOLUME (IN ^3): -

WEIGHT (LBS PER FT): -

Dimensional Tolerances
Unless Otherwise Specified

Decimals Angles

.X ± .03

.XX ± .01

XXX ± .005

ITEM #: -

VENDOR #: -



SIZE: A DRAWING NUMBER: AS0462 REV: 4

DRAWN BY: TOSI DATE: 10/14/11

CHECKED BY: - DATE: -

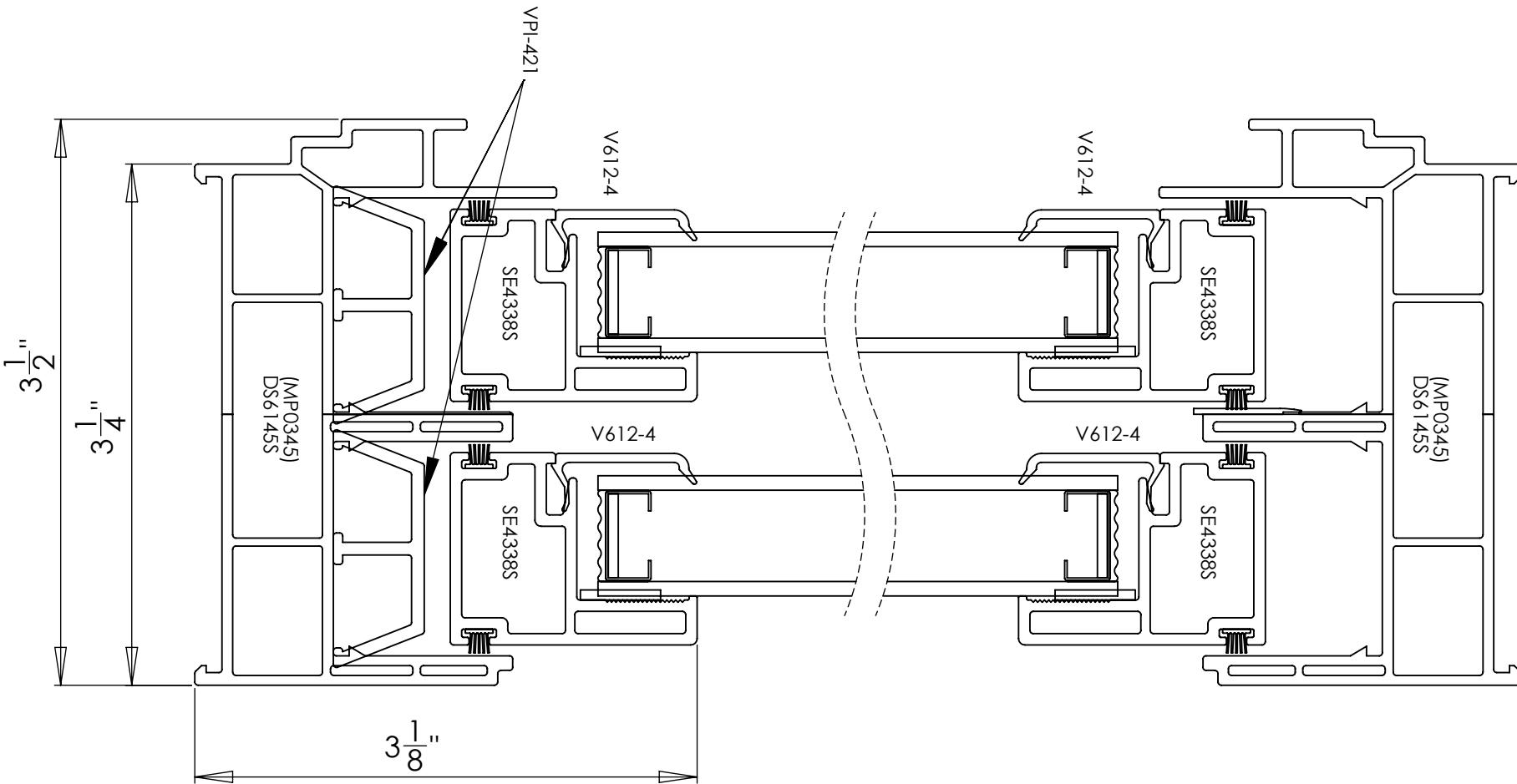
APPRV'D BY: - DATE: -

SERIES: ASURE-DS

TITLE: HORIZONTAL ASSEMBLY DRAWING - DS

REVISI

| REV. | DESCRIPTION | DATE | BY |
|------|--|----------|------|
| 1 | RELEASE TO PRODUCTION | 10/14/11 | TOSI |
| 2 | UPDATED GLAZING BEAD; V612-4 WAS V551 | 1/27/12 | TOSI |



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FILE: R:\4000 sash\Drawings for Manuals\Asure\

MATERIAL: -

FINISH TREATMENT: -

MOMENT OF INERTIA (IN ^4): -

SURFACE AREA (IN ^2): -

VOLUME (IN ^3): -

WEIGHT (LBS PER FT): -

Dimensional Tolerances
Unless Otherwise Specified

Decimals Angles

.X ± .03

.XX ± .01

XXX ± .005

ITEM #: -

VENDOR #: -



SIMONTON
W I N D O W S

SIZE: A DRAWING NUMBER: AS0463 REV: 2+

DRAWN BY: TOSI DATE: 10/14/11

CHECKED BY: - DATE: -

APPRVD BY: - DATE: -

SERIES: ASURE

TITLE: VERTICAL ASSEMBLY DRAWING - DS

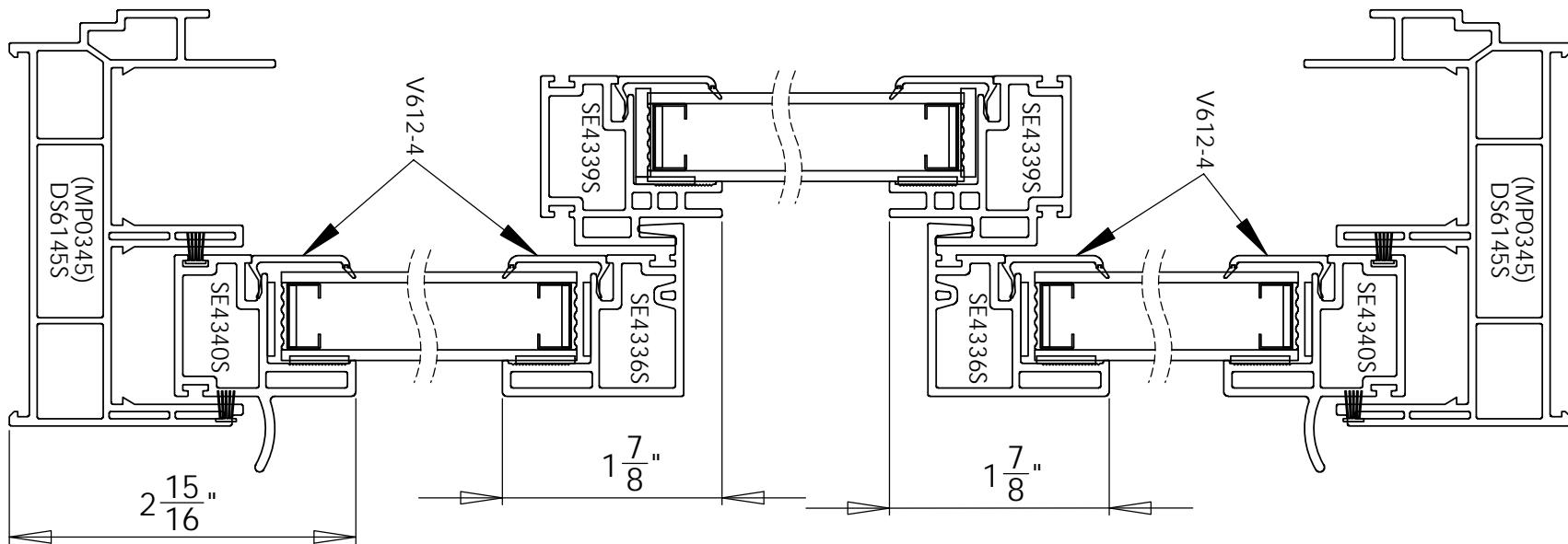


REVISED

| REV. | DESCRIPTION | DATE | BY |
|------|--|----------|------|
| 1 | RELEASE TO PRODUCTION | 10/14/11 | TOSI |
| 2 | UPDATED GLAZING BEAD: V612-4 WAS V551 | 1/25/12 | TOSI |
| 3 | ADDED FIBERGLASS REINFORCEMENTS | 7/11/13 | TOSI |
| 4 | CHANGED SCREW BOSS FOR SE4336 TO CLOSED STYLE. | 5/31/17 | B.H. |

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FILE: C:\Users\bretth\Documents\1 Projects\1 ECRs\Clint Van Hoose ECRs\ECR-1068 - Screw Boss Upgrades\ECA-0476 Documents\PD Manual #58\AS0468

MATERIAL:

FINISH TREATMENT:

MOMENT OF INERTIA (IN ^4): -

SURFACE AREA (IN ^2): -

VOLUME (IN ^3):

WEIGHT (LBS PER FT):

Dimensional Tolerances
Unless Otherwise Specified

Decimals

Angles

.X ± .03

.XX ± .01

± 1 Degree

XXX ± .005



SIZE: A DRAWING NUMBER: AS0468 REV: 4

DRAWN BY: TOSI DATE: 10/14/11

CHECKED BY: - DATE: -

APPRV'D BY: - DATE: -

SERIES: ASURE

TITLE: HORIZONTAL ASSEMBLY DRAWING - EV

