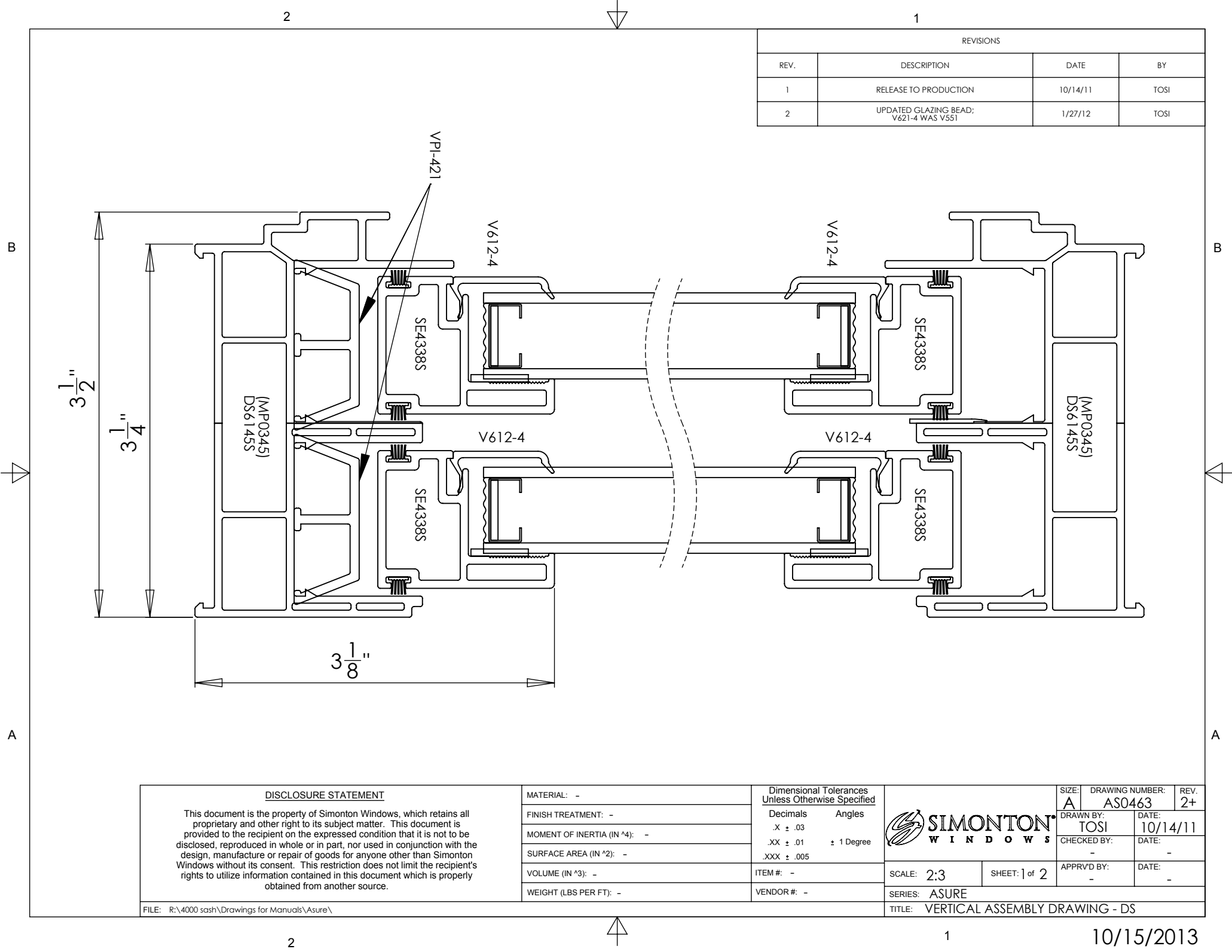


REVISIONS			
REV.	DESCRIPTION	DATE	BY
1	RELEASE TO PRODUCTION	10/14/11	TOSI
2	UPDATED GLAZING BEAD; VPI-612-4 WAS VPI-551	1/24/12	TOSI
3	ADDED FIBERGLASS REINFORCEMENT	4/19/13	TOSI
4	CHANGED SCREW BOSS ON SE4336S TO CLOSED STYLE.	5/31/2017	B.H.

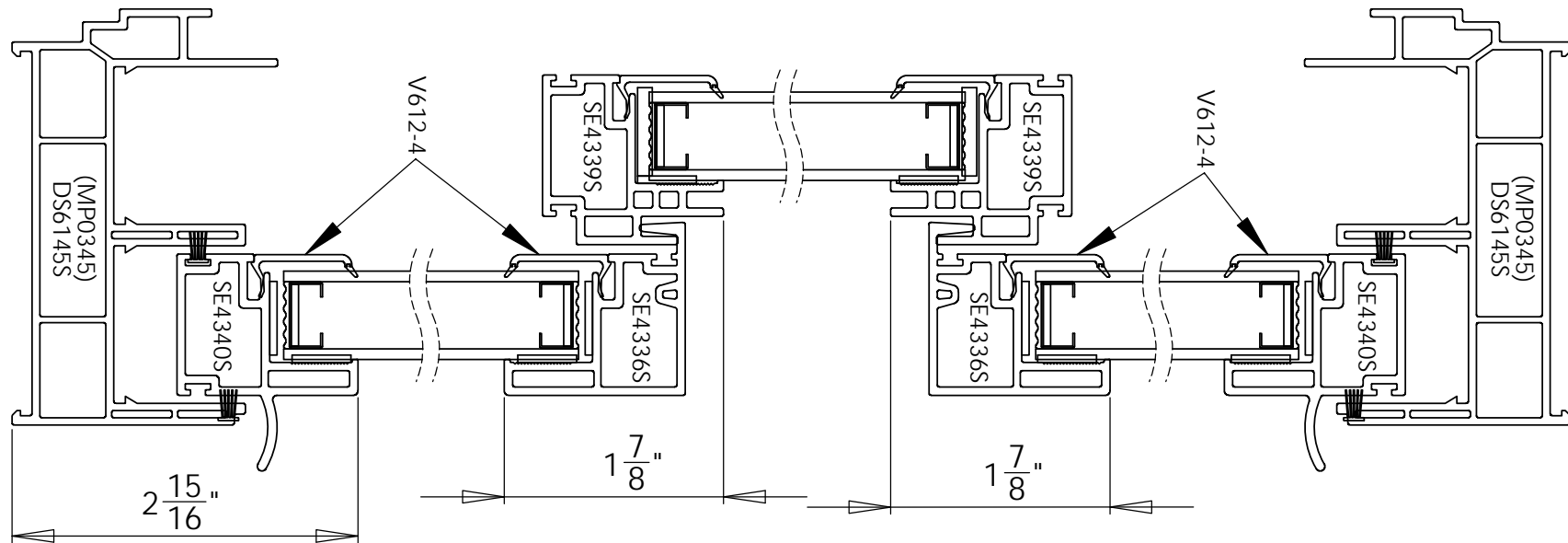
DISCLOSURE STATEMENT This document is the property of Simonton Windows, which retains all proprietary and other right to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or in part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.	MATERIAL: -	Dimensional Tolerances Unless Otherwise Specified		SIZE: A	DRAWING NUMBER: AS0462	REV. 4
	FINISH TREATMENT: -	Decimals	Angles	DRAWN BY: TOSI		DATE: 10/14/11
	MOMENT OF INERTIA (IN ^4): -	.X ± .03		CHECKED BY: -		DATE: -
	SURFACE AREA (IN ^2): -	.XX ± .01	± 1 Degree	APPR'VD BY: -		DATE: -
	VOLUME (IN ^3): -	.XXX ± .005		SCALE: 2:3		SHEET: 1 of 5
	WEIGHT (LBS PER FT): -	ITEM #: -	VENDOR #: -	SERIES: ASURE-DS		
FILE: C:\Users\bretth\Documents\1 Projects\1 ECRs\Clint Van Hoose ECRs\ECR-1068 - Screw Boss Upgrades\ECA-0476 Documents\PD Manual #58\AS0462\				TITLE: HORIZONTAL ASSEMBLY DRAWING - DS		



REVISIONS			
REV.	DESCRIPTION	DATE	BY
1	RELEASE TO PRODUCTION	10/14/11	TOSI
2	UPDATED GLAZING BEAD; V621-4 WAS V551	1/27/12	TOSI

DISCLOSURE STATEMENT This document is the property of Simonton Windows, which retains all proprietary and other right to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or in part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.	MATERIAL: -	Dimensional Tolerances Unless Otherwise Specified		SIZE: A	DRAWING NUMBER: AS0463	REV. 2+
	FINISH TREATMENT: -	Decimals	Angles	DRAWN BY: TOSI		
	MOMENT OF INERTIA (IN ^4): -	.X ± .03	± 1 Degree	DATE: 10/14/11		
	SURFACE AREA (IN ^2): -	.XX ± .01		CHECKED BY: -		
	VOLUME (IN ^3): -	.XXX ± .005		DATE: -		
	WEIGHT (LBS PER FT): -	ITEM #: -		SCALE: 2:3	SHEET: 1 of 2	APPRVD BY: -
		VENDOR #: -		DATE: -		
FILE: R:\4000 sash\Drawings for Manuals\Asure\				SERIES: ASURE		
				TITLE: VERTICAL ASSEMBLY DRAWING - DS		

REVISIONS			
REV.	DESCRIPTION	DATE	BY
1	RELEASE TO PRODUCTION	10/14/11	TOSI
2	UPDATED GLAZING BEAD; V612-4 WAS V551	1/25/12	TOSI
3	ADDED FIBERGLASS REINFORCEMENTS	7/11/13	TOSI
4	CHANGED SCREW BOSS FOR SE4336 TO CLOSED STYLE.	5/31/17	B.H.



DISCLOSURE STATEMENT

This document is the property of Simonton Windows, which retains all proprietary and other right to its subject matter. This document is provided to the recipient on the expressed condition that it is not to be disclosed, reproduced in whole or in part, nor used in conjunction with the design, manufacture or repair of goods for anyone other than Simonton Windows without its consent. This restriction does not limit the recipient's rights to utilize information contained in this document which is properly obtained from another source.

MATERIAL:

FINISH TREATMENT:

MOMENT OF INERTIA (IN⁴): -

SURFACE AREA (IN²): -

VOLUME (IN³):

WEIGHT (LBS PER FT):

Dimensional Tolerances Unless Otherwise Specified

Decimals	Angles
.X ± .03	
.XX ± .01	± 1 Degree
.XXX ± .005	

ITEM #:

VENDOR #:



SIZE: A DRAWING NUMBER: AS0468 REV. 4

DRAWN BY: TOSI DATE: 10/14/11

CHECKED BY: - DATE: -

APPR'D BY: - DATE: -

SCALE: 2:3

SHEET: 1 of 5

SERIES: ASURE

TITLE: HORIZONTAL ASSEMBLY DRAWING - EV

FILE: C:\Users\bretth\Documents\1 Projects\1 ECRs\Clint Van Hoose ECRs\ECR-1068 - Screw Boss Upgrades\ECA-0476 Documents\PD Manual #58\AS0468\